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1 Introduction

The WE-2100T is a small embedded serial-to-WLAN module that gives your serial device the ability to connect to a wireless network. It comes with built-in TCP/IP and wireless security/authentication protocols for fast integration, saving you time and energy on programming.

The following topics are covered in this chapter:

- **Overview**
- Package Checklist
- Product Features
- **D** Product Specifications

Overview

The WE-2100T is a very compact module that installs in a serial device to connect it to a wireless LAN. With such a small size, around half the size of a credit card., it can be installed into almost any kind of serial device. The WE-2100T also comes with a built-in TCP/IP stack for fast integration with your serial devices. This means that your engineers can spend less time with the TCP/IP and wireless details, and more time on developing major features, shortening your product's time to market. The reliable TCP/IP communication firmware can be configured easily using a Windows utility, a web browser, serial console, or Telnet console. In addition, a Windows-based NECI (Network Enabler Configuration Interface) library is available to help you develop your own Windows utilities.

An integration kit and a complete development kit are both available for evaluation and development use. The development kit contains a development board, documents, sample code, cables, and accessories.

Package Checklist

- 1 WE-2100T Series module (depending on which model you order)
- 1 WE-2100T-ST (the evaluation board)
- WE-2100T Series Documentation & Software CD
- 1 power adaptor
- 1 null modem cable
- 1 cross-over Ethernet cable
- Product Warranty Booklet
- Quick Installation Guide

NOTE: Notify your sales representative if any of the above items is missing or damaged.

Product Features

The WE-2100T has the following features:

- 802.11 a/b/g compliance
- Auto-sensing TTL to 10/100 Mbps Ethernet interface
- Compact size and ready-to-go design
- Ready-to-use TCP/IP firmware for fast integration
- TCP Server, TCP Client, UDP, Real COM, RFC2217 operation modes
- Serial Command Mode for configuration through the data port
- Easy configuration by web console, serial console, Windows utility, or Telnet console
- 9 GPIOs for user-developed applications
- Software reset function

Product Specifications

WLAN					
Spread Spectrum Technology		DSSS,CCK,OFDM			
Standards Compliance		802.11 a/b/g			
Tx Power		5.15~5.25 GHz: 15 dBm@6 Mbps; 12 dBm@54 Mbps 5.725~5.825 GHz: 15 dBm@6 Mbps; 12 dBm@54 Mbps 2.412~2.483 GHz: 17 dBm@6 Mbps; 15 dBm@54 Mbps 2.412~2.472 GHz: 18 dBm@1~11 Mbps			
Transmission Dis	stance	Up to 100 meters (in open areas)			
Security		AES, WEP 64/128-bit, WPA, WPA2, 802.11i			
Network Modes		Infrastructure for 802.11 a/b/g Ad-Hoc for 802.11 b/g			
Authentication		PEAP, EAP-TLS, EAP-TTLS, PEAP/MSCHAPv2, PEAP/TLS, PEAP/GTC, PEAP/MD5, EAP-TTLS/ EAP-MD5, EAP-TTLS/EAP-GTC, EAPTTLS, EAP-TTLS/EAP-MSCHAPv2, EAP-TTLS/EAP-TLS, EAP-TTLS/ MSCHAPv2, EAP-TTLS/MSCHAP			
Security		AES, WEP 64/128-bit, WPA, WPA2, 802.11i			
LAN					
Ethernet	10/100 Mbps	3			
Serial					
Interface	TTL				
Digital I/O					
Channels	9				
Serial Commun	ication Paran	neters			
Parity	None, Even,	Odd, Space, Mark			
Data Bits	5, 6, 7, 8				
Stop Bit	1, 1.5, 2				
Flow Control	RTS/CTS, X	ON/XOFF, DTR/DSR			
		bps (standard baudrates), 250K and 500K bps (nonstandard			
Speed Software Featur	baudrates)				
Protocols					
Operating Modes	TCP Server, TCP Client, UDP, Real COM, RFC2217				
Utilities	Configuration utility supported by Windows 98, ME, 2000, XP, 2003, Vista				
Windows Real COM drivers for Windows 95, 98, ME, NT, 2000, XP, 2003COM DriverLinux Real TTY driverUNIX Fixed TTY driver for SCO Unix, SCO OpenServer 5, UnixWare 7, UnixWare 2.1.x, SVR4.2, QNX					

Configuration	Web console, serial console, Telnet console, Windows utility, serial command				
Power Requirer	Power Requirements				
Power Input	3.3V ± 5% VDC				
Power Consumption	950 mA @ 3.3 VDC (max.)				
Environmental					
Operating Temperature	0 to 55 °C (32 to 131 °F), 5 to 95% RH				
Storage Temperature	-20 to 85 °C (-4 to 185 °F), 5 to 95% RH				
Regulatory App	provals				
EMC	CE EN550022 Class A FCC Part 15, Subpart B, Class A Safety: EN60950, CUL, TUV				
Wireless	CE ETSI EN 301 489-17 CE ETSI EN 301 489-1 FCC Part 15, Subpart B, Class A FCC Part 17 Subpart B, Class A				
Warranty	5 years				

Panel Layout and Pin Assignments

This chapter includes information about the panel layouts and pin assignments for WE-2100T. The layouts and reference circuit diagrams for the evaluation boards are also covered. The evaluation boards are used for evaluation and development of applications for WE-2100T.

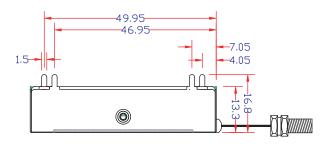
The following topics are covered in this chapter:

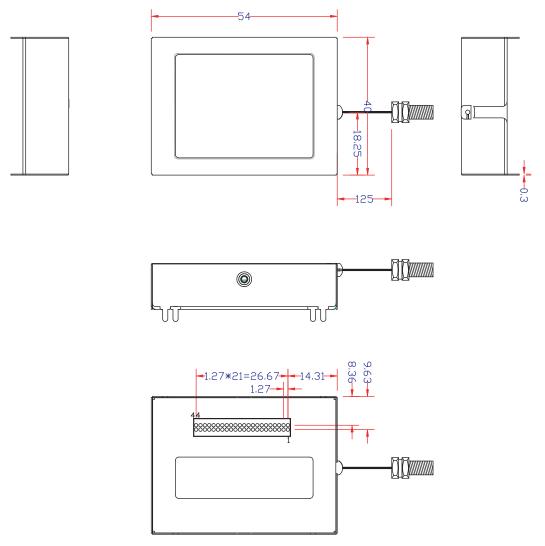
Dimensions

- ➢ WE-2100T
- ➢ WE-2100T-ST
- **D** Pin Assignments
- □ WE-2100-ST LED Indicators

Dimensions

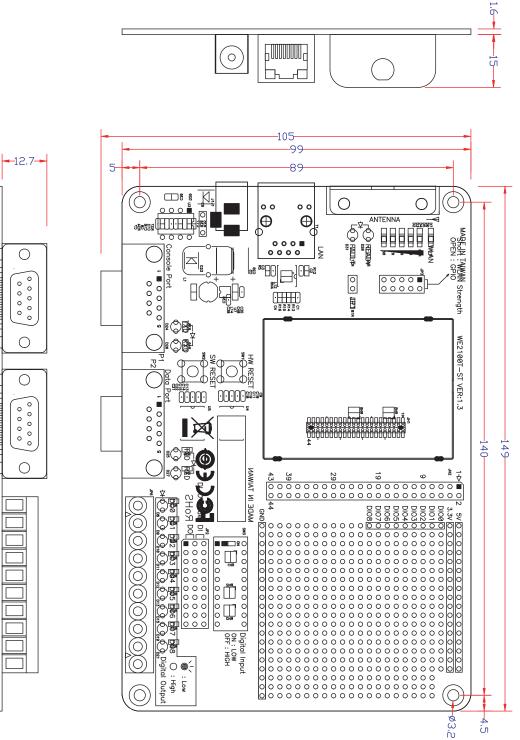
WE-2100T





Unit: mm

WE-2100T-ST



Unit: mm

П

П

Pin Assignments

	44 00000000000000000000000000000000000		
Pin	Function	Pin	Function
1	3.3V	2	GND
3	3.3V	4	GND
5	3.3V	6	GND
7	Console_TxD	8	Console_RxD
9	Console_RTS	10	Console_CTS
11	Console_DTR	12	Console_DSR
13	PIO0	14	Console_DCD
15	PIO1	16	PIO4 (WLAN strength 1)
17	PIO2	18	PIO5 (WLAN strength 2)
19	PIO3	20	PIO6 (WLAN strength 3)
21	Data_TxD	22	PIO7 (WLAN strength 4)
23	Data_RTS	24	Data_RxD
25	Data_DTR	26	Data_CTS
27	Ready_LED	28	Data_DSR
29	Fault_LED	30	Data_DCD
31	Eth_Tx+	32	WLAN_Act_LED
33	Eth_Tx-	34	SW_RESET
35	Eth_Center_TAP	36	HW_RESET
37	Eth_Center_TAP	38	Eth_100M_LED
39	Eth_Rx+	40	Eth_10M_LED
41	Eth_Rx-	42	Reserved
43	PIO8 (WLAN strength 0)	44	Reserved

WE-2100-ST LED Indicators

Туре	Color	Status	Meaning		
			Power is off.		
	Off	Off	Unit is booting or rebooting.		
Deeder			IP error condition occurs.		
Ready		Steady On	Unit is functioning normally.		
	Green	Dlinking	Unit is responding to software Locate function.		
		Blinking	Reset button is being held down.		
	Off	Off	Power is off.		
	Oli	Oli	Unit is functioning normally.		
Fault		Steady On	Unit is booting or rebooting.		
	Red	Blinking	IP conflict, DHCP or BOOTP server did not respond properly.		
	Off	Off	Unit was booted with Ethernet cable plugged.		
WLAN	Green	Steady On	Wireless LAN is activated. (Unit was booted with Ethernet cable unplugged.)		
	Off	Off	JP3 is opened.		
WLAN Strength	Green/Off	Steady On/Off	JP3 is shorted, each LED corresponds to 20% WLAN signal strength.		
	Off	Off	Ethernet cable is unplugged.		
Ethernet	Orange	Steady On	10M Ethernet connected.		
	Green	Steady On	100M Ethernet connected.		
Serial TXD	Off	Off	No data is being transmitted from unit.		
Sellai IAD	Green	On	Data is being transmitted from unit.		
Serial RXD	Off	Off	No data is being transmitted to unit.		
	Yellow	On	Data is being transmitted to unit.		
			GPIO mode is input		
	Off	Off	JP2 DO is opened.		
DO0~DO8			GPIO mode is output, and state is high.		
	Green	Steady On	JP2 DO is shorted, GPIO mode is output, and state is low.		

3 Getting Started

This chapter includes information about installing WE-2100T.

The following topics are covered in this chapter:

- □ Wiring Requirements
- □ Installing onto the WE-2100T-ST Evaluation Board
 - Circuit Pad
- **Connecting to the Network**
- **Connecting the Power**
- **Connecting to a Serial Device**
- DI/O Test Settings
 - LED Circuit Diagram

Wiring Requirements

ATTENTION

Before connecting the hardware, follow these important wiring safety precautions:

Disconnect power source

Do not install or wire this unit or any attached devices with the power connected. Disconnect the power before installation by removing the power cord before installing and/or wiring your unit.

Follow maximum current ratings

Calculate the maximum possible current in each power wire and common wire. Observe all electrical codes dictating the maximum current allowable for each wire size.

If the current goes above the maximum ratings, the wiring could overheat, causing serious damage to your equipment.

Use caution - unit may get hot

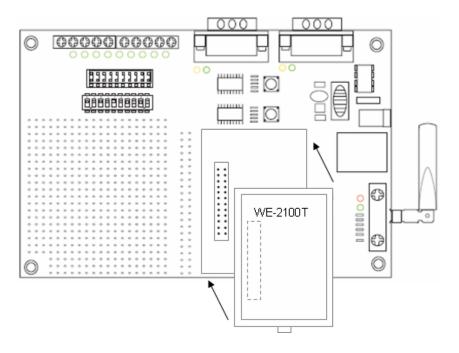
The unit will generate heat during operation, and the casing may feel hot to the touch. Take care when handling unit. Be sure to leave adequate space for ventilation.

The following guidelines will help ensure trouble-free signal communication:

- Use separate paths to route wiring for power and devices to avoid interference. Do not run signal or communication wiring and power wiring in the same wire conduit. The rule of thumb is that wiring that shares similar electrical characteristics can be bundled together.
- If power wiring and device wiring paths must cross, make sure the wires are perpendicular at the intersection point.
- Keep input wiring and output wiring separate.
- Label all wiring to each device in the system for easier testing and troubleshooting

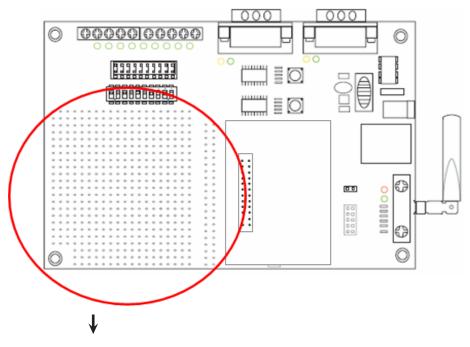
Installing onto the WE-2100T-ST Evaluation Board

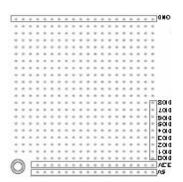
The WE-2100T-ST evaluation board is a tool to help you develop your WE-2100T application. The module must first be installed on the board before the power supply, network, and serial device are connected. Align the sockets on the WE-2100T module with the pins on the WE-2100T-ST board, as shown in the following figure.



Circuit Pad

The circuit pad on the evaluation board can be used to develop additional application circuits.





The bottom row of pins is for connecting a 5V power supply; the next row up is for connecting a 3.3V power supply. Digital I/O pins are located on the right side. The top row of pins is for grounding.

Connecting to the Network

When developing your application, you may wish to use Ethernet to configure the WE-2100T, especially if your wireless LAN is not functional yet. You may connect to the network using the evaluation board's RJ45 Ethernet port. In order to use the LAN connection, make sure the network cable is already plugged in before the unit is powered on.

After power is connected in the next step, the RJ45 connector will indicate a valid connection to the Ethernet as follows:



A green LED indicator indicates a valid 100 Mbps Ethernet network connection and will flicker as data is being transmitted.

A yellow LED indicator indicates a valid 10 Mbps Ethernet network connection and will flicker as data is being transmitted.

Connecting the Power

Connect the 12 to 48 VDC power line to the power jack on the evaluation board.

Connecting to a Serial Device

Use a serial cable to connect the serial device to the data port, P2, on the evaluation board. (P1 is the console port, which is used for the serial console.)

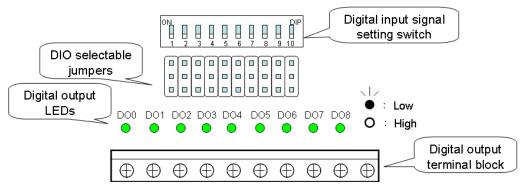
DI/O Test Settings

The WE-2100T includes 9 digital I/O channels. Each digital I/O channel is a GPIO (General Purpose I/O) channel that can be set to "digital output" or "digital input" mode by software. When developing your own applications, be aware of the voltage limits. The output current is 1 mA.

		Min.	Max.	Unit	Conditions
Low-level input voltage	Maximum voltage when DI is set to "Low" status.		0.8	v	
High-level input voltage	Minimum voltage when DI is set to "High" status.	2		v	
Low-level input voltage	Maximum voltage when DO is set to "Low" status.		0.4	v	
High-level input voltage	Minimum voltage when DO is set to "High" status	2.4		v	

The output current for each digital output channel carries only 1 mA.

On the evaluation board, the DIO mode jumper selects whether a digital channel will be connected to the DIP switch for input testing, or to the LED for output testing. If DIO1 is set to digital input mode on the WE-2100T, you can use a jumper setting on the evaluation board to connect DIO1 to the DIP switch. Digit one on the DIP switch will then be the input device for DIO1. When you flip the switch on or off, you can see the status of DIO1 change on the web console or in the Windows utility.



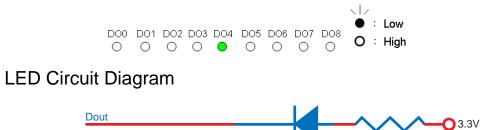
1. First, position the jumpers so they correspond with the input/output mode of each digital I/O channel. In the example below, channels 0 through 3 are output (DO) channels and channels 4 through 8 are input (DI) channels.

וח			P	P	P	P	
DO	D			▣			

2. After setting the jumpers, use the DIP switches to set the status for input channels 0 through 3. You can set the status to either low (on) or high (off). In the example below, channel 0 is set to low, and channels 1 through 3 are set to high. Note that channel 0 corresponds to switch 1.



3. Use the web console to set the status of output channels. If you set channel 4's status to "Low" and the others to "High," the DO4 LED will glow and the other LEDs will remain dark. Please refer to Chapter 9 for more configuration details.



The digital output LEDs is a sink circuit, as shown in the circuit diagram.

4

Selecting an Operation Mode

In this section, we describe the available operation modes for the WE-2100T. There is a mode that relies on a driver installed on the host computer, and other modes that rely on TCP/IP socket programming concepts. After determining the proper operation mode for your application, please refer to Chapter 8 for instructions on configuring that mode.

- □ Overview
- **TCP Server Mode**
- **TCP** Client Mode
- **UDP Mode**
- **Real COM Mode**

Overview

The WE-2100T connects serial devices to the wireless LAN. It has a built-in TCP/IP stack that saves you the effort of programming networking protocols. Simply select the proper operating mode to allow your computer to access, manage, and configure your serial device over the Internet.

Traditional SCADA and data collection systems collect data from various instruments over serial connections (RS-232/422/485). Since WE-2100T is designed to convert between serial and Ethernet signals, both local and remote devices can be connected to a standard TCP/IP network and made accessible to SCADA and data collection systems.

Real COM and **RFC2217** modes allow serial-based software to access the module's serial port as if it were a local serial port on a PC. These modes are appropriate when your application relies on Windows or Linux software that was originally designed for locally attached COM or TTY devices. With these modes, you can access your devices from the network using your existing COM/TTY-based software, without investing in additional software.

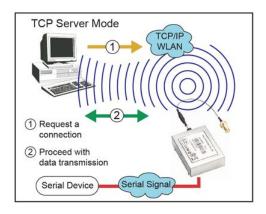
Three different socket modes are available for user-developed socket programs: **TCP Server**, **TCP Client**, and **UDP Server/Client**. For TCP applications, the appropriate mode depends on whether the connection will be hosted or initiated from the module's serial port or from the network. The main difference between the TCP and UDP protocols is that TCP guarantees delivery of data by requiring the recipient to send an acknowledgement to the sender. UDP does not require this type of verification, making it possible to offer speedier delivery. UDP also allows multi-unicasting of data to groups of IP addresses and would be suitable for streaming media or non-critical messaging applications such as LED message boards.

TCP Server Mode

In **TCP Server** mode, the module's serial port is assigned an IP:port address that is unique on your TCP/IP network. It waits for the host computer to establish a connection to the attached serial device. This operation mode also supports up to four simultaneous connections, so multiple hosts can collect data from the attached device at the same time.

Data transmission proceeds as follows:

- 1. A host requests a connection to the module's serial port.
- 2. Once the connection is established, data can be transmitted in both directions—from the host to the device, and from the device to the host.



TCP Client Mode

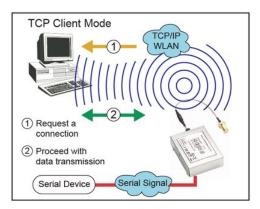
In **TCP Client** mode, the module actively establishes a TCP connection to a specific network host when data is received from the attached serial device. After the data has been transferred, the module can automatically disconnect from the host computer through the **Inactivity time** settings. Please refer to Chapter 8 for details on these parameters.

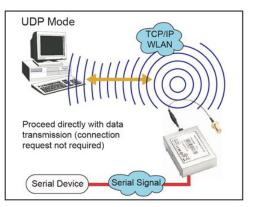
Data transmission proceeds as follows:

- 1. The module requests a connection from the host.
- 2. The connection is established and data can be transmitted in both directions between the host and device.



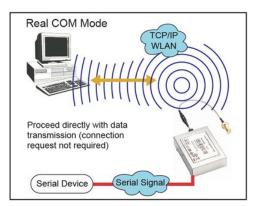
UDP is similar to TCP but is faster and more efficient. Data can be broadcast to or received from multiple network hosts. However, UDP does not support verification of data and would not be suitable for applications where data integrity is critical. It is ideal for message display applications.





Real COM Mode

Real COM mode is designed to work with drivers that are installed on a network host. COM drivers are provided for Windows systems, and TTY drivers are provided for Linux and UNIX systems. The driver establishes a transparent connection to the attached serial device by mapping a local serial port to the module's serial port. Real COM mode supports up to four simultaneous connections, so multiple hosts can collect data from the attached device at the same time.





ATTENTION

Real COM drivers are installed and configured through the included Windows utility.

Real COM mode allows you to continue using your serial communications software to access devices that are now attached to the WE-2100T module. On the host, the Real COM driver automatically intercepts data sent to the COM port, packs it into a TCP/IP packet, and redirects it to the network. At the other end of the connection, the WE-2100T accepts the Ethernet frame, unpacks the TCP/IP packet, and sends the serial data to the appropriate device.



ATTENTION

In Real COM mode, several hosts can have simultaneous access control over the serial port on the module. If necessary, you can limit access by using the Accessible IP settings. Please refer to Chapter 9 for additional information on Accessible IP settings.

Initial IP Address Configuration

When setting up your WE-2100T module for the first time, the first thing you should do is configure the IP address. This chapter introduces the methods that can be used to configure the WE-2100T's IP address. For more details about network settings, please refer to Chapter 7.

This chapter includes the following sections:

- □ Selecting an IP Address or Configuration
- □ Assigning IP Address with Network Enabler Administration Suite
- □ Assigning IP Address with ARP
- □ Assigning IP Address with Telnet Console
- □ Assigning IP Address with Serial Console

Selecting an IP Address or Configuration

For most applications, you will assign a fixed IP address to the module, which means that you set the IP address directly. However, for certain network environments, your module's IP address will need to be assigned by a DHCP or BOOTP server. In this case, instead of directly assigning the module's IP address, you will need to configure the module to receive its IP address from the appropriate DHCP or BOOTP server.

If you are not sure whether you need to configure your module for a dynamic or static IP address, consult the administrator who set up the LAN. You will also need to consult the network administrator if you wish to use a fixed IP address in a DHCP or BOOTP environment.

Factory Default IP Address

Network Interface	IP Configuration	IP Address
LAN	Static	192.168.126.254
WLAN	Static	192.168.127.254

If the module is configured to obtain its IP settings from a DHCP or BOOTP server but is unable to get a response, it will use the factory default IP address and netmask.

The 192.168.xxx.xxx set of addresses are private IP addresses, since they cannot be directly accessed from a public network. You cannot ping a device with a 192.168.xxx.xxx address from an outside Internet connection. If your application requires sending data over a public network, such as the Internet, you will need to assign a valid public IP address, which can be leased from a local ISP.

Assigning IP Address with Network Enabler Administration Suite

Please refer to Chapter 12 for instructions on using Network Enabler Administrator to configure and manage your WE-2100T embedded module.

Assigning IP Address with ARP

The ARP (Address Resolution Protocol) command can be used to assign an IP address to the module. The ARP command tells your computer to associate the module's MAC address with the specified IP address. You must then use Telnet to access the module, at which point the module's IP address will be reconfigured. This method only works when the module is configured with default IP settings.



ATTENTION

When using ARP to set the module's IP address, be aware of the following items:

- Your computer and your module must be connected to the same LAN or WLAN. You may use a cross-over Ethernet cable to connect the module directly to your computer's Ethernet port.
- Your module must be configured with the factory default IP address before executing the ARP command. When connected to a LAN, the default IP is 192.168.126.254. When connected to a WLAN, the default IP is 192.168.127.254.

- 1. Select a valid IP address for your WE-2100T module. Consult with your network administrator if necessary.
- 2. Obtain the module's MAC address from the label on the module.
- 3. From the DOS prompt, execute the **arp** -s command with the desired IP address and the module's MAC address, as in the following example:

```
arp -s 192.168.200.100 00-90-E8-xx-xx-xx
```

In this example 192.168.200.100 is the new IP address that you wish to assign to the module, and 00-90-E8-xx-xx is the module's MAC address.

4. From the DOS prompt, execute a special Telnet command using port 6000, as in the following example:

telnet 192.168.200.100 6000

In this example, 192.168.200.100 is the new IP address that is being assigned to the module.

5. You should see a message indicating that the connection failed.



6. The module will automatically reboot with the new IP address. You can verify that the configuration was successful by connecting to the new IP address with Telnet, ping, or another method.

Assigning IP Address with Telnet Console

Depending on how your computer and network are configured, you may find it convenient to use network access to set up your WE-2100T module's IP address. This can be done using the Telnet program.

- 1. Select **Run...** from the Windows Start menu.
- 2. Enter the telnet command using your module's current IP address and click OK.

Run	<u>? ×</u>
-	Type the name of a program, folder, document, or Internet resource, and Windows will open it for you.
Open:	telnet 192.168.126.254
	OK Cancel Browse

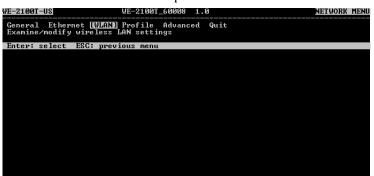
3. Select the terminal type and press ENTER.



4. Select **Network** by pressing **N** or by using the cursor keys. Press **ENTER** after making the selection.

WE-21001-05	WE-2100T_60008 1.0	
Overview Basic [Network Examine/modify the ether] Port System Monitor sAve Re net LAN port settings_	start Exit
Enter: select ESC: prev	ious menu	

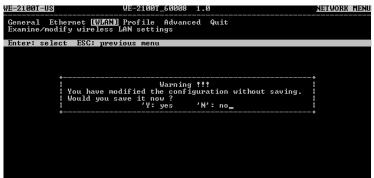
5. Select Ethernet or WLAN and press ENTER.



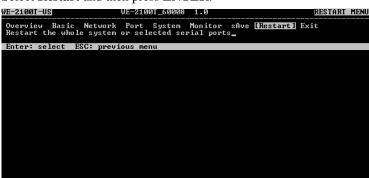
6. Use the cursor keys to navigate between the different fields. For **IP address**, **Netmask**, and **Gateway**, enter the desired values directly. For **IP configuration** and **LAN speed**, press **ENTER** to open a submenu and select between the available options.

WE-2100T-US	WE-2100T_600	308 1.0	
General Ethernet 🛄 Examine/modify wirel	IANI Profile Adv ess LAN settings	vanced Quit	
ESC: back to menu	Enter: select		
IP configuration IP address Netmask Gateway	[<mark>Sta</mark> [192	15ic] 2.168.32.156] 3.255.0.0] 3	

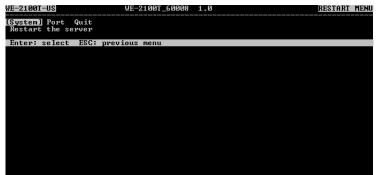
7. Press **ESC** to return to the menu. Press **ESC** again to return to the main menu. When prompted, press **Y** to save the configuration changes.



8. Select **Restart** and then press **ENTER**.



9. Select System and then press ENTER.



10. Press **Enter** to restart the module. It will reboot with the new IP settings.

	em] Port art the			
ESC:	back t	o menu	Enter: select	
+-			Warning !!!	-+
	Restar	t system	will disconnect all ports and clear all status value Enter: continue ESC: cancel	

Assigning IP Address with Serial Console

You may use the module's console port to configure the IP address. As soon as the connection is open, you will be presented with a text menu identical to the Telnet console.

- 1. Connect your PC's serial port to the module's console port. On the evaluation board, the console port is P1.
- 2. Open your terminal emulator program, such as Windows HyperTerminal. We recommend using PComm Terminal Emulator, which can be downloaded for free at www.moxa.com.
- 3. In your terminal emulator program, configure the communication parameters for the serial port on the PC. The parameters should be set to **19200** for baud rate, **8** for data bits, **None** for parity, and **1** for stop bits.

Property	×
Communication Paramete	Terminal File Transfer Capturing
COM Options	
Ports :	COM1
Baud Rate :	19200 💌
Data Bits :	8 🔻
Parity :	None
Stop Bits :	1
Flow Control	Output State
RTS/CTS	DTR CON COFF
XON/XOFF	RTS ON OFF
	OK Cancel

4. In your terminal emulator program, set the terminal type to **ANSI** or **VT100**. If you select **Dumb Terminal** as the terminal type, some of the console functions may not work properly.

Property	×
Communication Parameter	Terminal File Transfer Capturing
Terminal Type :	ANSI
Dumb Terminal Option : Transmit	
🗖 Local Echo	
Send 'Enter' Key As:	CR-LF
Receive	
CR Translation :	No Changed 🔽
LF Translation :	No Changed 🔄
	OK Cancel

5. After setting the terminal options, enter any character. The serial console will open and will be functionally identical to the Telnet console. Please refer to the Telnet console section for instructions on how to navigate the console and configure the IP settings.

6

Web Console: Basic Settings

The web console is the most user-friendly method available to configure the module. With a standard web browser, you have easy and intuitive access to all settings and options. In this chapter, we introduce the web console and go through the basic configuration options. The same configuration options are also available through the Telnet and serial console.

This chapter covers the following topics:

□ Overview

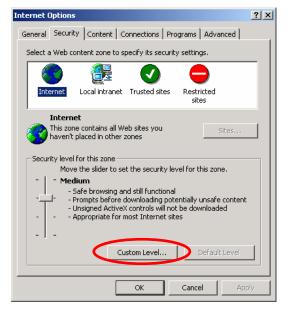
- Web Browser Settings
- Navigating the Web Console
- □ Basic Settings
 - Server Name
 - Server Location
 - ➢ Time Zone
 - Local TimeTime Server

Overview

Web Browser Settings

In order to use the web console, you will need to have cookies enabled for your browser. Please note that the web console uses cookies only for password transmission.

For Internet Explorer, cookies can be enabled by right-clicking the Internet Explorer icon on your desktop and selecting Properties from the context menu. On the Security tab, click "Custom Level..."



Enable these two items:

- Allow cookies that are stored on your computer
- Allow per-session cookies (not stored)

Security Settings	ŶX
Settings:	
Cookies	
Allow cookies that are stored on your computer	
O Diretto	
O Enable	
Bromot	
Allow per-session cookies (not stored)	
O Disable	
Enable	
O Prompt	
🚉 Downloads	
🗌 🛄 File download	
O Disable	
O Enable	
a Foot doubload	Ľ.
	Ľ
Reset custom settings	
Reset to: Medium Rese	. 1
Reset to: Medium Rese	<u> </u>
OK Car	cel 1



ATTENTION

If you are not using Internet Explorer, cookies are usually enabled through a web browser setting such as "allow cookies that are stored on your computer" or "allow per-session cookies." Cookies are used for password transmission only.

Navigating the Web Console

To open the web console, enter your module's IP address in the website address line. If you are configuring the unit for the first time over an Ethernet cable, you will use the default LAN IP address, **192.168.126.254**. Please refer to Chapter 5 for instructions on assigning the IP address.

If prompted, enter the console password. You will only be prompted for a password if you have enabled password protection on the module. The password will be transmitted with MD5 encryption over the Ethernet.



ATTENTION

If you have forgotten the password, you can use the reset button to load factory defaults. This will erase all previous configuration information.

The web console will appear as shown below.

ΜΟΧΛ	in the second	Total Solution for Industrial Device Networking
Main Menu — Overview	Welcome to WE-2100T	Series
🗀 Wizard	Model name	WE-2100T-US
Basic Settings	Serial No.	3
	Firmware version	1.0 Build 07072009
Network Settings	Ethernet IP address	192.168.126.254
 Gerial Port Settings Gystem Management System Monitoring 	Ethernet MAC address	00:90:E8:21:00:13
	WLAN IP address	192.168.127.254
	WLAN MAC address	00:90:E8:21:00:14
	SSID	N/A
Save Configuration	WLAN network type	N/A
B 🗀 Restart	WLAN security mode	N/A
	WLAN operation mode	N/A
	Active network port	Ethernet
	Ethernet LAN speed	10M/Link
	Up time	0 days 07h:01m:42s
	Serial command mode	Data Mode
	Serial port 1	115200,None,8,1

Settings are presented on pages that are organized by folder. Pages are selected in the left navigation panel. For example, if you click **Basic Settings** in the navigation panel, the main window will show a page of basic settings that you can configure. Certain folders can be expanded by clicking the adjacent "+" symbol.

After you have made changes on a page, you must click **Submit** in the main window before jumping to another page. Your changes will be lost if you do not click **Submit**.

After you have finished modifying the desired pages, you must save and restart the module for the new settings to take effect. You may complete this in one step by clicking **Save/Restart** after you submit a change. Changes will not take effect until they are saved and the unit is restarted. If you restart the module without saving your configuration, all configuration changes will be lost.



ATTENTION

You may use Network Enabler Administrator to export the configuration file when you have finished configuring the module. This way, you can restore your settings if you need to reset the module. Please refer to Chapter 12 for additional information about using the Export and Import functions.

Basic Settings

ΜΟΧΛ	www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔁 Main Menu 🗀 Overview	Basic Settings	
- 🛄 Wizaru	Server Settings	
	Server name Server location	WE-2100T_3
	Time Settings	
	Time zone (24-hour) Local time Time server	(GMT)Greenwich Mean Time: Dublin, Edinburgh, Lisbon, London 💌 2000 / 1 / 1 7 : 2 : 50 Modify

On the **Basic Settings** page, you can configure **Server name**, **Server location**, **Time zone**, **Local time**, and **Time server**.

Server Name

Default	
Options	free text (e.g., "Server 1")
Description	This is an optional free text field to help you differentiate one module from
	another. It does not affect operation of the module.

Server Location

Default	
Options	free text (e.g., "Building 4, Level 2")
Description	This is an optional free text field to help you differentiate one module from
	another. It does not affect operation of the module.

Time Zone

Default	(GMT)Greenwich Mean Time
Options	(GMT)Greenwich Mean Time
	(GMT-01:00)Azores, Cape Verde Is.
	(GMT-02:00)Mid-Atlantic
	etc.
Description	This field shows the currently selected time zone and allows you to select a
	different time zone.

Local Time

Default		
Options	Date (yy:mm:dd), Time (hh:mm:ss)	
Description	The module has a built-in real-time clock that allows you to add time information to functions such as the automatic warning e-mail or SNMP trap. This field shows the current time according to the module's built-in real-time clock. This is not a live field, so you will need to refresh the browser to get an updated reading.	
	Click Modify to adjust the real-time clock. Make sure that you first select the correct time zone. The real-time clock will be updated immediately, with no need to restart the module.	
	🚰 http://192.168.126.254 - Time Settings - Microsoft Internet Explo 💶 🗙	
	Modify time settings	
	Date(yy:mm:dd) Time(hh:mm:ss) 2000 / 3 / 7 0 : 17 : 41	
	Submit Close	
	Done	



ATTENTION

When modifying the local time, select the time zone first. The time display will be updated to reflect the specified time zone.



ATTENTION

There is a risk of explosion if the real-time clock battery is replaced incorrectly! The real time clock is powered by a lithium battery. We strongly recommend that you obtain assistance from a Moxa support engineer before replacing the battery. Please contact the Moxa RMA service team if you need to change the battery.

Time Server

Default	
Options	IP address or domain name (e.g., "192.168.1.1" or "time.nist.gov")
Description	This optional field specifies your time server's IP address or domain name, if a
	time server is used in your network. The module supports SNTP (RFC-1769)
	for automatic time calibration. The module will request time information from
	the specified time server every 10 minutes.

7

Web Console: Network Settings

The web console is the most user-friendly method available to configure the module. With a standard web browser, you have easy and intuitive access to all settings and options. In this chapter, we introduce the web console and go through the basic configuration options. The same configuration options are also available through the Telnet and serial console.

This chapter covers the following topics:

- □ Overview
- □ Network Settings> General Settings
- □ Network Settings> Ethernet Settings
- □ Network Settings> WLAN Settings> WLAN
- □ Network Settings> WLAN Settings> Profile
- **General Settings for WLAN Profile**
- □ Security Settings for WLAN Profile
- □ Security Settings for WEP Encryption
- □ Security Settings for WPA, WPA2
- □ Network Settings> Advanced Settings

Overview

This chapter explains how to configure all settings located under the **Network Settings** folder in the web console.

Network Settings> General Settings

ΜΟΧΛ		
	WWW.moxe.com	≫ Total Solution for Industrial Device Networking
🔁 Main Menu	Network Settings - General	
🗀 Wizard	DNS server 1	
😑 Basic Settings	DNS server 2	
🖻 🖼 Network Settings		
General Settings	Submit	
Ethemet Settings	odbine	
🖻 🔄 WLAN Settings		
WLAN		
Profile		
- Advanced Settings		
🖲 🔚 Serial Port Settings		
🖻 🚞 System Management		
🖲 🛄 System Monitoring		
🗀 Save Configuration		
🗄 🧰 Restart		

On the **General Settings** page in the **Network Settings** folder, you can modify **DNS server 1** and **2**.

DNS Server 1 and 2

Description This f config addres	Iress (e.g., "192.168.1.1") Field is for the DNS server's IP address, if applicable. With the DNS server gured, the WE-2100T module can use domain names instead of IP ssess to access hosts.
config addres	gured, the WE-2100T module can use domain names instead of IP sses to access hosts.
transla www. addres IP add visit a www. When that in The W	in Name System (DNS) is how Internet domain names are identified and ated into IP addresses. A domain name is an alphanumeric name, such as moxa.com, that it is usually easier to remember than the numeric IP ss. A DNS server is a host that translates a text-based domain name into an dress in order to establish a TCP/IP connection. When the user wants to a particular website, the user's computer sends the domain name (e.g., moxa.com) to a DNS server to request that website's numeric IP address. In the IP address is received from the DNS server, the user's computer uses aformation to connect to the website's web server.

Network Settings> Ethernet Settings

www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
Network Settings - El IP configuration IP address Netmask Gateway Speed	
	IP configuration IP address Netmask Gateway Speed

On the Ethernet Settings page in the Network Settings folder, you can modify IP configuration, IP address, Netmask, Gateway, and Speed.

You must assign a valid IP address to the WE-2100T before it will work in your network environment. Your network system administrator should provide you with an IP address and related settings for your network. The IP address must be unique within the network; otherwise the WE-2100T will not have a valid connection to the network. First-time users should refer to Chapter 5 for more information.

IP Configuration

Default	Static
Options	Static, DHCP, DHCP/BOOTP, BOOTP
Description	This field determines how the WE-2100T's IP address will be assigned.
	Static: IP address, netmask, and gateway are user-defined. DHCP: IP address, netmask, gateway, DNS, and time server are assigned by DHCP server.
	DHCP/BOOTP: IP address, netmask, gateway, DNS, and time server are assigned by DHCP server. IP address is assigned by BOOTP server if DHCP server does not respond. BOOTP: IP address is assigned by BOOTP server.

IP Address

Default	192.168.126.254
Options	IP address (e.g., "192.168.1.1")
Description	This field is for the IP address that will be assigned to your WE-2100T module.
	An IP address is a number assigned to a network device (such as a computer) as
	a permanent address on the network. Computers use the IP address to identify
	and talk to each other over the network. Choose a proper IP address that is
	unique and valid in your network environment. If your module will be assigned
	a dynamic IP address, set the "IP configuration" parameter appropriately.

Netmask

Default	255.255.255.0			
Options	Netmask setting (e.g., "255.255.0.0")			
Description	This field is for the subnet mask. A subnet mask represents all of the network			
_	hosts at one geographic location, in one building, or on the same local area			
	network. When a packet is sent out over the network, the WE-2100T module			
	will use the subnet mask to check whether the desired TCP/IP host specified in			
	the packet is on the local network segment. If the address is on the same			
	network segment as the module, a connection is established directly from the			
	module. Otherwise, the connection is established through the gateway as			
	specified in the "Gateway" parameter.			

Gateway

Default	
Options	IP address (e.g., "192.168.1.1")
Description	This field is for the IP address of the gateway, if applicable. A gateway is a network computer that acts as an entrance to another network. Usually, the computers that control traffic within the network or at the local Internet service provider are gateway nodes. The WE-2100T module needs to know the IP
	address of the default gateway computer in order to communicate with the hosts outside the local network environment. Consult your network administrator if you do not know how to set this parameter.

Speed

Default	Auto
Options	Auto, 10Mbps Half, 10Mbps Full, 100Mbps Half, 100Mbps Full
Description	This field specifies the network speed for the built-in Ethernet connection.
	IEEE802.3 Ethernet supports auto negotiation of transfer speed. However, some switches/hubs require that the communication speed be fixed at 100Mbps or 10Mbps.



ATTENTION

In dynamic IP environments, the WE-2100T will send 3 requests every 30 seconds to the DHCP or BOOTP server until the network settings have successfully been assigned. The first request will time out after one second; the second request will time out after three seconds, and the third request will timeout after five second. If the DHCP or BOOTP server is unavailable, the WE-2100T will use the factory default network settings.

Network Settings> WLAN Settings> WLAN

ΜΟΧΛ	www.moxa.com		> Total Solution for Industrial Device Networking
 Main Menu Overview Wizard Basic Settings Network Settings Ethemet Settings WLAN Settings WLAN Settings Serial Portfile Advanced Settings System Management System Monitoring Save Configuration Restart 	Network Settings - WLAN IP configuration IP address Netmask Gateway Submit	Static 192.168.127.254 255.255.255.0	

The WLAN page is located under WLAN Settings in the Network Settings folder. You can modify IP configuration, IP address, Netmask, and Gateway for your WLAN.

The WE-2100T supports IEEE 802.11a/b/g wireless network interfaces. The supported IP configurations are static and dynamic (BOOTP, DHCP, or BOOTP+DHCP). Users can set up the IP configuration with the serial console, or the Web/Telnet consoles through the WE-2100T's Ethernet interface.

IP Configuration

Default	Static		
Options	Static, DHCP, DHCP/BOOTP, BOOTP		
Description	This field determines how the WE-2100T's IP address will be assigned.		
	Static: IP address, netmask, and gateway are user-defined. DHCP: IP address, netmask, gateway, DNS, and time server are assigned by DHCP server.		
	DHCP/BOOTP: IP address, netmask, gateway, DNS, and time server are assigned by DHCP server. IP address is assigned by BOOTP server if DHCP server does not respond.		
	BOOTP: IP address is assigned by BOOTP server.		

IP Address

Default	192.168.127.254
Options	IP address (e.g., "192.168.1.1")
Description	This field is for the IP address that will be assigned to your WE-2100T module.
	An IP address is a number assigned to a network device (such as a computer) as
	a permanent address on the network. Computers use the IP address to identify
	and talk to each other over the network. Choose a proper IP address that is
	unique and valid in your WLAN environment. If your module will be assigned a
	dynamic IP address, set the "IP configuration" parameter appropriately.

Netmask

Default	255.255.255.0			
Options	Netmask setting (e.g., "255.255.0.0")			
Description	This field is for the subnet mask. A subnet mask represents all of the network			
	hosts at one geographic location, in one building, or on the same local area			
	network. When a packet is sent out over the network, the WE-2100T module			
	will use the subnet mask to check whether the desired TCP/IP host specified in			
	the packet is on the local network segment. If the address is on the same			
	network segment as the module, a connection is established directly from the			
	module. Otherwise, the connection is established through the gateway as			
	specified in the "Gateway" parameter.			

Gateway

Default	
Options	IP address (e.g., "192.168.1.1")
Description	This field is for the IP address of the gateway, if applicable. A gateway is a
	network computer that acts as an entrance to another network. Usually, the
	computers that control traffic within the network or at the local Internet service
	provider are gateway nodes. The WE-2100T module needs to know the IP
	address of the default gateway computer in order to communicate with the hosts
	outside the local network environment. Consult your network administrator if
	you do not know how to set this parameter.

Network Settings> WLAN Settings> Profile

www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
Wireless LAN Profile Wireless LAN Profile Network type Profile name Submit	Infrastructure Mode Infrastructure General Security
WWW.MOXa.COM	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
Wireless LAN Profile	
Network type Profile name Submit	Ad-hoc Mode Ad-hoc General Security
	Wireless LAN Profile Network type Profile name Submit WWW.MOXA.COM Wireless LAN Profile Wireless LAN Profile Network type Profile name

The **Profile** page is located under **WLAN Settings** in the **Network Settings** folder. This is where you configure the WE-2100T for Ad-hoc or Infrastructure operation. Different settings are available depending on whether you select Ad-hoc Mode or Infrastructure Mode.

Network Type

Default	Infrastructure Mode		
Options	Infrastructure Mode, Ad-hoc Mode		
Description	This field specifies whether the WE-2100T will operate in Ad-hoc or Infrastructure Mode. For all wireless networking devices, there are two possible modes for communication with another wireless device. Devices that are configured for Ad-hoc Mode automatically detect and communicate directly with each other and do not require a wireless access point (AP) or gateway. Wireless devices that are configured for Infrastructure Mode do not communicate directly with each other, but through a wireless access point (AP). Devices can only communicate with devices operating in the same mode. Devices in Ad-Hoc Mode cannot communicate with devices in Infrastructure		
	Mode. Example of Ad-Hoc Mode		
	HMI Flow meters Drives		
	Example of Infrastructure Mode		
	After setting the Network type , you will need to adjust the General and Security settings for the profile. In Ad-hoc Mode, only one profile is available. In Infrastructure Mode, three profiles can be defined.		

General Settings for WLAN Profile

The **General** page is opened through the **Profile** page, under **WLAN Settings** in the **Network Settings** folder. After selecting Ad-hoc or Infrastructure Mode, click **General** to view or modify the general properties for that profile.

In Ad-hoc Mode			
MOAN	www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	
Main Menu Overview	Wireless LAN Profile		
🗀 Wizard	Wireless LAN Profile		
Basic Settings	Network type Profile name	Ad-hoc Mode	
 General Settings Ethernet Settings 	\langle	General Security	
WLAN Settings WLAN	Submit		
Profile Advanced Settings			
1			
	ww.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	
Main Menu	WLAN Profile Properties		
🗀 Wizard	General Properties		
Basic Settings	Profile name	Ad-hoc	
Network Settings General Settings	Operation mode	Auto	
Ethernet Settings	SSID	Default Site Survey	
P 🔄 WLAN Settings	Channel	6	
WLAN	2 1 2 7 2		
Profile	Back Submit		
anyancen Seminos			

In Infrastructure Mode			
	www.moxa.com	Total Solution for Industrial Device Networking	
🔄 Main Menu 🗀 Overview	Wireless LAN Profile		
🗎 Wizard	Wireless LAN Profile		
Basic Settings	Network type	Infrastructure Mode 💌	
General Settings	Profile name	Infractructure	
Ethernet Settings		General	
Carl WLAN Settings	Submit	\checkmark	
Profile			
Advanced Settings			
ΜΟΧΛ	ww.moxa.com		
		>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	
Main Menu	WLAN Profile Properties		
📄 Wizard	General Properties		
Basic Settings	Profile name	Infrastructure	
Network Settings General Settings	Operation mode	Auto	
Ethernet Settings	SSID	Default Site Survey	
🖻 🔄 WLAN Settings	Back Submit		
WLAN	Dack Submit		
Advanced Settings			

On the General page, you can configure **Profile name**, **Operation mode**, and **SSID**. Additional settings are also available depending on whether you select Ad-hoc Mode or Infrastructure Mode.

Profile Name

Default	Ad-hoc (in Ad-hoc Mode)
	Profile1, Profile2, or Profile 3 (in Infrastructure Mode)
Options	free text (e.g., "Primary Connection")
Description	This is a free text field to help you differentiate one profile from another. It does
_	not affect operation of the WE-2100T.

Operation Mode

Default	Auto
Options	Auto, 802.11a, 802.11b, 802.11g
Description	This field determines which wireless standard will be used by the selected profile. 802.11a, 802.11b, and 802.11g are supported.
	Auto: In Ad-hoc Mode, the WE-2100T will scan the 2.4G wireless band and will automatically select the appropriate wireless standard for communication with any other wireless devices that are detected. In Infrastructure Mode, the WE-2100T will automatically select between 802.11a, 802.11b and 802.11g according to the settings of the AP.
	802.11a: This setting is only available in Infrastructure Mode. The Unlicensed National Information Infrastructure (UNII) 5 GHz band is used for communication, which is different from the RF band used by 802.11b and 802.11g. Consequently, 802.11a devices will not be able to communicate with 802.11b or 802.11g devices. (Multi-mode 802.11a/b/g APs or client adapters can be used to resolve this.) Transmission rates up to 54Mbps are supported.
	802.11b: This is the well-known "Wi-Fi" standard, also referred to as "802.11 High-Rate (HR)". Wireless communication is in the 2.4 GHz ISM band, using the DSSS spread spectrum transmission scheme. 802.11b supports data rates of 1 Mbps, 2 Mbps, 5.5 Mbps, and 11 Mbps.
	802.11g: This is currently the most widely used standard for wireless LANS and is sometimes referred to as " $54g^{TM}$ ". Communication is in the 2.4 GHz ISM band and uses Orthogonal Frequency Division Multiplexing (OFDM). Data rates up to 54 Mbps are supported.

SSID

Default	Default
Options	free text (e.g., "Coffeeshop WLAN")
Description	This field specifies the SSID, or name, of the wireless network (SSID) that will
_	be used by the WE-2100T. Wireless devices must use the same SSID in order to
	communicate with each other.

Channel

Default	6
Options	1 through 11 (USA models)
	1 through 13 (Europe models)
	1 through 14 (Japan models)
Description	This field is for Ad-Hoc Mode only and specifies the radio channel to use for
	the wireless network. In Infrastructure Mode, the AP specifies the channel
	automatically.

Security Settings for WLAN Profile

The **Security** page is opened through the **Profile** page, under **WLAN Settings** in the **Network Settings** folder. After selecting Ad-hoc or Infrastructure Mode, click **Security** to open the Security page for that profile.

In Ad-hoc Mode		
ΜΟΧΛ		
	www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔁 Main Menu 🗀 Overview	Wireless LAN Profile	
🗎 Wizard	Wireless LAN Profile	
 Basic Settings Network Settings General Settings Ethernet Settings 	Network type Profile name	Ad-hoc Mode Ad-hoc General Security
WLAN Settings WLAN Profile	Submit	
ΜΟΧΛ	ww.moxa.com	X Total Solution for Industrial Device Networking
🔄 Main Menu 🗀 Overview	WLAN Profile Properties	
🗀 Wizard	Security Properties	
- Basic Settings - Network Settings - General Settings - Ethernet Settings	Profile name Authentication Encryption	Ad-hoc Open System 💌 Disable 💌
Image: Construction of the section	Back Submit	

In Infrastructure Mode		
MOXA		
	www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔄 Main Menu I 🗀 Overview	Wireless LAN Profile	
🗀 Wizard	Wireless LAN Profile	
 Basic Settings Network Settings General Settings 	Network type Profile name	Infrastructure Mode 💌
🗀 Ethernet Settings		General Security
🖻 🔄 WLAN Settings	Submit	-
Profile		
Advanced Settings		
	му тоха сот	
		Total Solution for Industrial Device Networking
🔄 Main Menu 🗀 Overview	WLAN Profile Properties	
🗀 Wizard	Security Properties	
Basic Settings	Profile name	Infrastructure
Network Settings General Settings	Authentication	Open System 💌
Ethernet Settings	Encryption	Disable 💌
P WLAN Settings		
- WLAN	Back Submit	
Profile		
🛛 🗀 🗋 Advanced Settings		

You will need to configure **Authentication** and **Encryption**. These settings must match the settings on the wireless device at the other end of the connection (such as the AP). Different settings and options are available depending on how **Authentication** and **Encryption** are configured.

Authentication

Default	Open System
Options	Open System, Shared Key, WPA, WPA-PSK, WPA2, WPA2-PSK
Description	This field specifies how wireless devices will be authenticated. Only authenticated devices will be allowed to communicate with the WE-2100T. If a RADIUS server is used, this setting must match the setting on the RADIUS server.
	Open System: The WE-2100T will simply announce a desire to associate with another station or access point. No authentication is required. For Ad-hoc Mode, this is the only option for authentication, since Ad-hoc Mode was designed for open communication.
	Shared Key: This option is only available in Infrastructure Mode. Authentication involves a more rigorous exchange of frames to ensure that the requesting station is authentic. WEP encryption is required.
	WPA: This is a managed authentication option that is only available in Infrastructure Mode. WPA was created by the Wi-Fi Alliance, the industry trade group that owns the Wi-Fi trademark and certifies devices with the Wi-Fi name. It is based on Draft 3 of the IEEE 802.11i standard. Each user uses a unique key for authentication, distributed from an IEEE 802.1X authentication server, also known as a RADIUS server. This option is also referred to as WPA Enterprise Mode, since it is intended to meet rigorous enterprise security requirements. Tunneled authentication is supported, depending on the EAP method selected.
	WPA-PSK: This is an unmanaged authentication option that is only available in Infrastructure Mode. Instead of a unique key for each user, a pre-shared key (PSK) is manually entered on the access point to generate an encryption key that is shared among all users. Consequently, this method does not scale well for enterprise. A PSK that uses a mix of letters, numbers and non-alphanumeric characters is recommended. This option is also referred to as WPA Personal Mode, since it is designed for the needs and capabilities of small home and office WLANs.
	WPA2: This is a managed authentication option that is only available in Infrastructure Mode. WPA2 implements the mandatory elements of 802.11i. Supported encryption algorithms include TKIP, Michael, and AES-based CCMP, which is considered fully secure. Since March 13, 2006, WPA2 has been mandatory for all Wi-Fi-certified devices. This option may also be referred to as WPA Enterprise Mode. Tunneled authentication is supported, depending on the EAP method selected.
	WPA2-PSK: This is an unmanaged authentication option that is only available in Infrastructure Mode. It employs WP2 encryption algorithms but relies on a PSK for authentication. A PSK that uses a mix of letters, numbers and non-alphanumeric characters is recommended. This option can also be referred to as WPA Personal Mode.

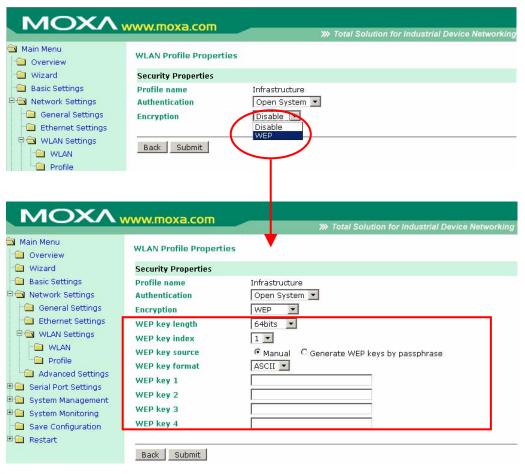
Encryption

Default	Disable
Options	Disable, WEP, TKIP, AES-CCMP
Description	This field specifies the type of encryption to use during wireless communication. Different encryption methods are available depending on the Authentication setting. Also, each encryption method has its own set of parameters that may also require configuration.
	Disable: No encryption is applied to the data during wireless communication.
	WEP: Wired Equivalent Privacy (WEP) is only available for Open System and Shared Key authentication methods. Data is encrypted according to a key. The WE-2100T supports both 64 and 128-bit keys. This method may deter casual snooping but is not considered very secure.
	TKIP: Temporal Key Integrity Protocol (TKIP) is only available for WPA, WPA2, WPA-PSK, and WPA2-PSK authentication methods. TKIP is part of a draft standard from the IEEE 802.11i working group and utilizes the RC4 stream cipher with 128-bit keys for encryption and 64-bit keys for authentication. TKIP improves on WEP by adding a per-packet key mixing function to de-correlate the public initialization vectors (IVs) from weak keys.
	AES-CCMP: This is a powerful encryption method that is only available for WPA, WPA2, WPA-PSK, and WPA2-PSK authentication methods. Advanced Encryption Standard (AES) is the block cipher system used by the Robust Secure Network (RSN) protocol and is equivalent to the RC4 algorithm used by WPA. CCMP is the security protocol used by AES, equivalent to TKIP for WPA. Data undergoes a Message Integrity Check (MIC) using a well-known and proven technique called Cipher Block Chaining Message Authentication Code (CBC-MAC). The technique ensures that even a one-bit alteration in a message produces a dramatically different result. Master keys are not used directly but are used to derive other keys, each of which expire after a certain amount of time. Messages are encrypted using a secret 128-bit key and a 128-bit block of data. The encryption process is complex, but the administrator does not need to be aware of the intricacies of the computations. The end result is encryption that is much harder to break than even WPA.

PSK Passphrase

Default	
Options	free text (e.g., "This is the WLAN passphrase")
Description	This field is only available for WPA-PSK and WPA2-PSK authentication
	methods. If the WE-2100T's passphrase does not match the AP's passphrase, the
	connection will be denied. A PSK of sufficient strength—one that uses a mix of
	letters, numbers and non-alphanumeric characters—is recommended.

Security Settings for WEP Encryption



When **Encryption** is set to WEP on the **Security** page for the WLAN profile, you will be able to configure **WEP key length**, **WEP key index**, and **WEP key source**. Other settings will be displayed depending on how **WEP key source** is configured.

WEP Key Length

Default	64bits
Options	64bits, 128bits
Description	This field specifies the length of the WEP key. 64bits is the industry standard
_	for WEP, but 128bits provides better protection.

WEP Key Index

Default	1
Options	1 through 4
Description	This field specifies the primary WEP key to use for the WLAN.

WEP Key Source

Default	Manual
Options	Manual, Generate WEP keys by passphrase
Description	This field specifies whether the WEP key will be generated manually or through
	a user-specified passphrase. A passphrase is equivalent to a free-text password
	that will be used to generate the WEP key. A passphrase is typically easier to
	remember and enter than a long and complicated WEP key.

WEP Passphrase

Default	
Options	free text (e.g., "This is the WEP passphrase")
Description	This field is only available if WEP key source is set to "Generate WEP keys by
	passphrase". A standard hexadecimal password will be generated using the
	supplied passphrase. For example, if "404tech" is entered, the WEP key will be
	"DB971608E942FC39BD89FC4ADB".

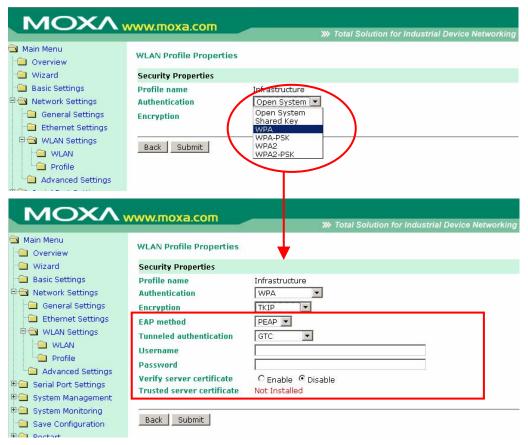
WEP Key Format

Default	ASCII
Options	ASCII, HEX
Description	This field is only available if WEP key source is set to "Manual". It specifies the format you will use to enter the WEP key.

WEP Key 1 Through 4

Default				
Options	free text in ASCII or H	EX		
Description	These fields are only available if WEP key source is set to "Manual". Enter each WEP key in ASCII or HEX as specified in WEP key format . The number of characters required for each key depends on WEP key length and WEP key format .			
	WEP Key Length	WEP Key Format	Key Length	
	64bits	ASCII	5 characters	
		HEX	10 characters	
	128bits	ASCII	13 characters	
		HEX	26 characters	

Security Settings for WPA, WPA2



When WPA or WPA2 is used for authentication, you will also need to configure **EAP method** in the **Security** settings for the WLAN profile. Other settings will also be displayed depending on how **EAP method** is configured.

There are two parts to WPA and WPA2 security, authentication and data encryption.

- Authentication occurs before access is granted to a WLAN. Wireless clients such as the WE-2100T are first authenticated by the AP according to the authentication protocol used by the RADIUS server. Depending on the WLAN security settings, an EAP tunnel can be used to scramble the username and password that is submitted for authentication purposes.
- Encryption occurs after WLAN access has been granted. For all wireless devices, data is first encrypted before wireless transmission, using mutually agreed-upon encryption protocols.

EAP Method

Default	PEAP	
Options	TLS, PEAP, TTLS, LEAP	
Description	This field specifies the EAP method to use for authentication. Four methods are supported.	
	TLS: Transport Layer Security (TLS) was created by Microsoft and accepted by the IETF as RFC 2716: PPP EAP TLS Authentication Protocol. Passwords and tunneled authentication are not used. A user certificate and user private key are used to identify the WE-2100T. The WE-2100T's user certificate and user private key must already be installed on the RADIUS server.	
	PEAP: Protected Extensible Authentication Protocol (PEAP) is a proprietary protocol which was developed by Microsoft, Cisco and RSA Security.	
	TTLS: Tunneled Transport Layer Security (TTLS) is a proprietary protocol which was developed by Funk Software and Certicom, and is supported by Agere Systems, Proxim, and Avaya. TTLS is being considered by the IETF as a new standard. For more information on TTLS, read the draft RFC EAP Tunneled TLS Authentication Protocol.	
	LEAP: Lightweight Extensible Authentication Protocol (LEAP) is a proprietary protocol which was developed by Cisco. LEAP doesn't check certificate during the authentication process.	

Tunneled Authentication

Default	PAP (when using TTLS)	
	GTC (when using PEAP)	
Options	GTC, MD5, MSCHAP V2 (when using PEAP)	
_	PAP, CHAP, MSCHAP, MSCHAP V2, EAP-MSCHAP V2, EAP-GTC,	
	EAP-MD5 (when using TTLS)	
Description	This field specifies the encryption method to use during the authentication	
	process. Different encryption methods are available depending on the EAP	
	method.	

Username

Default		
Options	free text (e.g., "Smith_John")	
Description	This field specifies the username that will be used to gain access to the WLAN.	
_	The correct username and password must be provided for access to be granted.	

Password

Default		
Options	free text (e.g., "Password123")	
Description	This field specifies the password that will be used to gain access to the WLAN.	
	The correct username and password must be provided for access to be granted.	

Default		
Options	free text (e.g., "Anyuser")	
Description	This field specifies the anonymous username to use when initiating	
	authentication. After the RADIUS server has been verified by certificate, the	
	true username and password will be used to complete the authentication	
	process.	

Verify Server Certificate

Default	Disable
Options	Disable, Enable
Description	Disable: The certificate from the RADIUS server will be ignored.
-	
	Enable: The certificate from the RADIUS server will be used to authenticate
	access to the WLAN. The RADIUS server's trusted server certificate must
	already be installed on the WE-2100T. To install a trusted server certificate, visit
	the corresponding page in the System Management> Certificate folder.

Trusted Server Certificate

Default	
Options	
Description	This field is available for PEAP, TLS, and TTLS EAP methods only. It displays
	information on the trusted server certificate that is installed on the WE-2100T.
	To install a trusted server certificate, visit the corresponding page in the System
	Management> Certificate folder.

User Certificate

Default	
Options	
Description	This field is available only when EAP method has been set to TLS. It displays information on the user certificate that is installed on the WE-2100T. To install a user certificate, visit the corresponding page in the System Management > Certificate folder.

User Private Key

Default	
Options	
Description	This field is available only when EAP method has been set to TLS. It displays
	information on the user private key on the WE-2100T.

Network Settings> Advanced Settings

MOXA	www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔁 Main Menu 🗀 Overview	Network Settings - Ad	vanced
🗀 Wizard	Gratuitous ARP	
🗀 Basic Settings	Gratuitous ARP	Enabled Send period 300 (10 - 1000 sec)
Can Network Settings	Auto IP Report	
General Settings	Auto report to	Port 4002
Ethernet Settings	Auto report period	10 (0 - 99 sec)
Advanced Settings	Active Interface	
Serial Port Settings	Active interface	Auto Detect
🖲 🧰 System Management		
🖲 🧰 System Monitoring	Submit	
💼 Save Configuration		
🖻 🦳 Rectart		

On the Advanced Settings page in the Network Settings folder, you can modify Gratuitous ARP, Auto report to, Auto report period, and Active interface.

Gratuitous ARP

Default	Disabled
Options	Disabled, Enabled, 10 to 1000 sec
Description	This field specifies how often the WE-2100T sends broadcast packets to update the ARP table. This may be required for certain applications. Disabled: The WE-2100T will not send broadcast packets to update the ARP table. Enabled: The WE-2100T will send periodically send broadcast packets at the
	time interval as specified in Send period.

Auto Report To

Default	
Options	IP address and port (e.g., "192.168.64.64" and "4002")
Description	This optional field specifies the destination IP address for the module's IP address report. Regular IP address reports are sent to the specified IP address and port when the module's IP address is configured by DHCP or BOOTP. These IP address reports are used to notify a network host of the module's current IP address.
	 The destination for the IP address report should be one of the following : a network host running the IP Address Report function in Network Enabler Administrator
	• a network host running a user-developed application that uses the IP report protocol
	Please refer to Chapter 12 for details on receiving IP address reports in Network Enabler Administrator. Please refer to Appendix E for details on the IP report protocol.

Auto Report Period

Default	10
Options	0 to 99
Description	This field specifies how often the WE-2100T sends IP address reports.

Active Interface

Default	Auto Detect
Options	Auto Detect, Select by DI8, Force Wired Ethernet, Force Wireless LAN
Description	This field specifies how the WE-2100T will select whether to use the wired
-	LAN connection or the wireless (WLAN) connection.
	Auto Detect: The LAN connection will be used if a valid connection is detected when the module is powered on. Otherwise, the module will use the WLAN connection.
	Select by DI8: The network connection will be determined by the signal from DIO channel 8. This channel must be set to DI mode. When the signal is low, the module will use the LAN connection. When the signal is high, the module will use the WLAN connection.
	Force Wired Ethernet: The module will only use the LAN connection. The WLAN connection will be ignored.
	Force Wireless LAN: The module will only use the WLAN connection. The LAN connection will be ignored.

Web Console: Serial Port Settings

The web console is the most user-friendly method available to configure the module. With a standard web browser, you have easy and intuitive access to all settings and options. In this chapter, we introduce the web console and go through the basic configuration options. The same configuration options are also available through the Telnet and serial console.

This chapter covers the following topics:

- □ Overview
- □ Serial Port Settings> Port 1> Operation Modes
- **General Contract Settings for RealCOM Mode**
- □ Settings for RFC2217 Mode
- **Gettings for TCP Server Mode**
- **Gettings for TCP Client Mode**
- **General Settings for UDP Mode**
- □ Serial Port Settings> Port 1> Communication Parameters

Overview

This chapter explains how to configure all settings located under the **Serial Port Settings** folder in the web console.

Serial Port Settings> Port 1> Operation Modes

MOXA	ww.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔄 Main Menu 🗀 Overview	Operation Modes	
🗀 Wizard	Port 1	
🗎 Basic Settings	Application	Socket
🗉 🧰 Network Settings	Mode	TCP Server
🖻 🔄 Serial Port Settings	TCP alive check time	7 (0 - 99 min)
Dent 1	Inactivity time	0 (0 - 65535 ms)
Communication Para	Max connection	1 💌
E System Management	TCP port	4001
🗉 🧰 System Monitoring	Data Packing	
🗀 Save Configuration	Delimiter 1	00 (Hex) Enable
🗄 🦲 Restart	Delimiter 2	00 (Hex) 🗆 Enable
	Force transmit	0 (0 - 65535 ms)

The **Operation Modes** page is where you configure the serial port's operation mode and related settings. For an introduction to the different operation modes, please refer to Chapter 4.

Application

Default	Socket
Options	Socket, Device Control
Description	This field specifies what kind application you will be using for this serial port. Depending on the application, different operation modes and related settings will be displayed. For an introduction to the different operation modes, please refer to Chapter 4.
	Device Control: The serial port will be used to control a device using legacy software installed on a Windows, Linux, or UNIX system. Drivers will need to be installed that will allow your software to communicate with the device as if it were physically attached to a local COM or TTY port. You may select between RealCOM and RFC2217 operation modes. Socket: This serial port will be used for a TCP or UDP socket-based application.
	You may select between TCP Client, TCP Server, and UDP operation modes.

Mode

(depends on Application)
RealCOM, RFC2217, TCP Server, TCP Client, UDP
 Along with Application, this field specifies the serial port's operation mode, or how it will interact with network devices. Depending on how Application is configured, different options are available for Mode. Depending on how Mode is configured, additional settings will be available for configuration. For an introduction to the different operation modes, please refer to Chapter 4. RealCOM: This serial port will operate in RealCOM mode. RFC2217: This serial port will operate in RFC2217 mode. TCP Server: This serial port will operate in TCP Server mode. TCP Client: This serial port will operate in TCP Client mode.
UDP: This serial port will operate in UDP mode.

Settings for RealCOM Mode

MOXA		Total Solution for Industrial Device Networking
Main Menu	Operation Modes	
🗀 Wizard	Port 1	\frown
🗀 Basic Settings	Application	Device Control 💌
🗉 🧰 Network Settings	Mode	RealCOM 💌
Content Settings	TCP alive check time	7 (u - 99 min)
🖹 🔁 Port 1	Max connection	1 💌
Operation Modes Communication Para	Data Packing	
🗉 🦲 System Management	Delimiter 1	00 (Hex) 🗆 Enable
🗉 🧰 System Monitoring	Delimiter 2	00 (Hex) 🗆 Enable
🗀 Save Configuration	Force transmit	0 (0 - 65535 ms)
🗄 🧰 Restart		

When **Mode** is set to RealCOM on the **Operation Modes** page, you will be able to configure additional settings such as **TCP alive check time**, **Max connection**, and **Delimiter 1 and 2**.

TCP Alive Check Time

Default	7 min
Options	0 to 99 min
Description	 This field specifies how long the module will wait for a response to "keep alive" packets before closing the TCP connection. The module checks connection status by sending periodic "keep alive" packets. 0: The TCP connection will remain open even if there is no response to the "keep alive" packets. 1 to 99: If the remote host does not respond to the packet within the specified time, the module will force the existing TCP connection to close.

Max Connection

Default	1
Options	1 to 4
Description	This field specifies the maximum number of connections that will be accepted by the serial port.
	1: Only one specific host can access this serial port, and the Real COM driver on that host will have full control over the port.
	2 to 4: This serial port will allow the specified number of connections to be opened simultaneously. With simultaneous connections, the Real COM driver will only provide a pure data tunnel with no control ability. The serial communication will be determined by the module rather than by your application program. Application software that is based on the Real COM driver will receive a driver response of "success" when using any of the Win32 API functions. The module will send data only to the Real COM driver on the host. Data received from hosts will be sent to the attached serial device on a first-in-first-out basis.



ATTENTION

When **Max connection** is 2 or greater, the serial port's communication settings (i.e., baudrate, parity, data bits, etc.) will be determined by the module. Any host that opens the COM port connection must use identical serial communication settings.

Delimiter 1 and 2

Default	Disabled
Options	Disabled, Enabled, 00 to FF
Description	These fields are used to define special delimiter character(s) for data packing. Enable Delimiter 1 to control data packing with a single character; enable both Delimiter 1 and 2 to control data packing with two characters received in sequence.
	When these fields are enabled, serial data will accumulate in the serial port's buffer until the buffer is full or until the specified delimiter character(s) are received. For example, the carriage return character could be used as a delimiter in order to transmit each sentence or paragraph in a separate packet. Delimiters must be incorporated into the data stream at the software or device level.

Force Transmit

Default	0 ms
Options	0 to 65535
Description	This field controls data packing by the amount of time that elapses between bits of data.
	0: If serial data is not received, the module will wait indefinitely for additional data.
	1 to 65535: If serial data is not received for the specified amount of time, the data that is currently in the buffer will be packed for network transmission. The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is 8.3 ms, so the force transmit time to be larger than 8.3 ms.

Settings for RFC2217 Mode

Ain Menu	Operation Modes	Total Solution for Industrial Device Networking
💼 Overview 💼 Wizard	Port 1	
Basic Settings Network Settings Serial Port Settings Port 1	Application Mode TCP alive check time TCP port	Device Control RFC2217 7 (0 - 99 min) 4001
Operation Modes Communication Para	Data Packing	
System Management	Delimiter 1	00 (Hex) 🗆 Enable
System Monitoring Save Configuration Restart	Delimiter 2 Force transmit	00 (Hex) Enable 0 (0 - 65535 ms)

When **Mode** is set to RFC2217 on the **Operation Modes** page, you will be able to configure additional settings such as **TCP alive check time**, **TCP port**, and **Delimiter 1 and 2**.

TCP Alive Check Time

Default	7 min
Options	0 to 99 min
Description	 This field specifies how long the module will wait for a response to "keep alive" packets before closing the TCP connection. The module checks connection status by sending periodic "keep alive" packets. 0: The TCP connection will remain open even if there is no response to the "keep alive" packets. 1 to 99: If the remote host does not respond to the packet within the specified time, the module will force the existing TCP connection to close.

TCP Port

Default	4001
Options	0 to 9999
Description	This field specifies the TCP port number that the serial port will use to listen to
	connections, and that other devices must use to contact the serial port.

Delimiter 1 and 2

Default	Disabled
Options	Disabled, Enabled, 00 to FF
Description	These fields are used to define special delimiter character(s) for data packing. Enable Delimiter 1 to control data packing with a single character; enable both Delimiter 1 and 2 to control data packing with two characters received in sequence.
	When these fields are enabled, serial data will accumulate in the serial port's buffer until the buffer is full or until the specified delimiter character(s) are received. For example, the carriage return character could be used as a delimiter in order to transmit each sentence or paragraph in a separate packet. Delimiters must be incorporated into the data stream at the software or device level.

Force Transmit

Default	0 ms
Options	0 to 65535
Description	This field controls data packing by the amount of time that elapses between bits of data.
	0: If serial data is not received, the module will wait indefinitely for additional data.
	1 to 65535: If serial data is not received for the specified amount of time, the data that is currently in the buffer will be packed for network transmission. The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is 8.3 ms, so the force transmit
	time to be larger than 8.3 ms.

Settings for TCP Server Mode

ΜΟΧΛ	ww.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
 Main Menu Overview Wizard 	Operation Modes	
🗀 Wizard	Port 1	
Basic Settings Network Settings Serial Port Settings Port 1 Operation Modes Communication Para	Application Mode TCP alive check time Inactivity time Max connection TCP port	Socket TCP Server (8 99 min) 0 (0 - 65535 ms) 1 4001
🗉 🧰 System Monitoring	Data Packing	
Save Configuration Restart	Delimiter 1 Delimiter 2	00 (Hex) C Enable 00 (Hex) C Enable
	Force transmit	0 (0 - 65535 ms)

When **Mode** is set to **TCP Server** on the **Operation Modes** page, you will be able to configure additional settings such as **TCP alive check time**, **Inactivity time**, and **Max connection**.

TCP Alive Check Time

Default	7 min
Options	0 to 99 min
Description	 This field specifies how long the module will wait for a response to "keep alive" packets before closing the TCP connection. The module checks connection status by sending periodic "keep alive" packets. 0: The TCP connection will remain open even if there is no response to the "keep alive" packets. 1 to 99: If the remote host does not respond to the packet within the specified time, the module will force the existing TCP connection to close.

Inactivity Time

Default	0 ms
Options	0 to 65535 ms
Description	This field specifies the time limit for keeping the connection open if no data flows to or from the serial device.
	0: The connection will remain open even if data is never received. For many applications, the serial device may be idle for long periods of time, so 0 is an appropriate setting.
	1 to 65535: If there is no activity for the specified time, the connection will be closed. When adjusting this field, make sure that it is greater than the Force transmit time. Otherwise, the TCP connection may be closed before data in the buffer can be transmitted.

Max Connection

Default	1
Options	1 to 4
Description	This field specifies the maximum number of connections that will be accepted by the serial port.
	1: Only a single host may open the TCP connection to the serial port.
	2 to 4: This serial port will allow the specified number of connections to be opened simultaneously. When multiple connections are established, serial data will be duplicated and sent to all connected hosts. Data from hosts will be sent to the attached serial device on a first-in-first-out basis.

TCP Port

Default	4001	
Options	0 to 9999	
Description	This field specifies the TCP port number that the serial port will use to listen to	
_	connections, and that other devices must use to contact the serial port.	

Delimiter 1 and 2

Disabled
Disabled, Enabled, 00 to FF
These fields are used to define special delimiter character(s) for data packing. Enable Delimiter 1 to control data packing with a single character; enable both Delimiter 1 and 2 to control data packing with two characters received in sequence.
When these fields are enabled, serial data will accumulate in the serial port's buffer until the buffer is full or until the specified delimiter character(s) are received. For example, the carriage return character could be used as a delimiter in order to transmit each sentence or paragraph in a separate packet. Delimiters must be incorporated into the data stream at the software or device

Force Transmit

Default	0 ms
Options	0 to 65535
Description	This field controls data packing by the amount of time that elapses between bits of data. When using this field, make sure that Inactivity time is disabled or set to a larger value. Otherwise the connection may be closed before the data in the buffer can be transmitted.
	0: If serial data is not received, the module will wait indefinitely for additional data.
	1 to 65535: If serial data is not received for the specified amount of time, the data that is currently in the buffer will be packed for network transmission. The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is 8.3 ms, so the force transmit time to be larger than 8.3 ms.

Settings for TCP Client Mode

Main Menu 🔁 Overview	Operation Modes	
🗎 Wizard	Port 1	
 Basic Settings Network Settings Serial Port Settings Port 1 Operation Modes Communication Para System Management System Monitoring Save Configuration Restart 	Application Mode TCP alive check time Inactivity time Destination address 1 Destination address 2 Destination address 3 Destination address 4 Connection control	Socket TCP Client TCP Client 7 7 (0 - 99 min) 0 (0 - 65535 ms) Port 4001 Port 4001 Port 4001 Port 4001 Startup Port 4001
	Data Packing	
	Delimiter 1 Delimiter 2 Force transmit Submit	00 (Hex) Enable 00 (Hex) Enable 0 (0 - 65535 ms)

When **Mode** is set to **TCP Client** on the **Operation Modes** page, you will be able to configure additional settings such as **TCP alive check time**, **Inactivity time**, and **Connection control**.

TCP Alive Check Time

Default	7 min
Options	0 to 99 min
Description	 This field specifies how long the module will wait for a response to "keep alive" packets before closing the TCP connection. The module checks connection status by sending periodic "keep alive" packets. 0: The TCP connection will remain open even if there is no response to the "keep alive" packets. 1 to 99: If the remote host does not respond to the packet within the specified time, the module will force the existing TCP connection to close.

Inactivity Time

Default	0 ms
Options	0 to 65535 ms
Description	This field specifies the time limit for keeping the connection open if no data
	flows to or from the serial device.
	0: The TCP connection will be kept active until a connection close request is
	received, even if data is never received. For many applications, the serial device
	may be idle for long periods of time, so 0 is an appropriate setting.
	1 to 65535: If there is no activity for the specified time, the connection will be
	closed. When adjusting this field, make sure that it is greater than the Force
	transmit time. Otherwise, the TCP connection may be closed before data in the
	buffer can be transmitted. Connection control must be set to "Any character"
	for this setting to have effect.

Destination Address 1 to 4

Default	
Options	IP address and port (e.g., "192.168.1.1" and "4001")
Description	This field specifies the remote host(s) that will access the attached device. At least one destination must be provided. This field supports the use of domain names and names defined in the host table.



ATTENTION

In TCP Client mode, up to 4 connections can be established between the serial port and TCP hosts. The connection speed or throughput may be low if any one of the four connections is slow, since the one slow connection will slow down the other 3 connections.

Connection Control

Default	Startup
Options	Startup, Any Character
Description	This field specifies how connections to the device are established and closed.
	Startup: The connection will be opened as the module starts up. Any Character: The connection will be opened as soon as a character is received from the attached device.

Delimiter 1 and 2

Disabled
Disabled, Enabled, 00 to FF
These fields are used to define special delimiter character(s) for data packing. Enable Delimiter 1 to control data packing with a single character; enable both Delimiter 1 and 2 to control data packing with two characters received in sequence.
When these fields are enabled, serial data will accumulate in the serial port's buffer until the buffer is full or until the specified delimiter character(s) are received. For example, the carriage return character could be used as a delimiter in order to transmit each sentence or paragraph in a separate packet. Delimiters must be incorporated into the data stream at the software or device

Force Transmit

Default	0 ms
Options	0 to 65535
Description	This field controls data packing by the amount of time that elapses between bits of data. When using this field, make sure that Inactivity time is disabled or set to a larger value. Otherwise the connection may be closed before the data in the buffer can be transmitted.
	0: If serial data is not received, the module will wait indefinitely for additional data.
	1 to 65535: If serial data is not received for the specified amount of time, the data that is currently in the buffer will be packed for network transmission. The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is 8.3 ms, so the force transmit time to be larger than 8.3 ms.

Settings for UDP Mode

Main Menu Main Overview	Operation Modes				
🗀 Wizard	Port 1	\frown			
🔲 Basic Settings	Application	Socket 💽			
Network Settings	Mode	UDP 💽			
🔁 Serial Port Settings 🖻 🔄 Port 1	Destination address 1	Begin	End	Port	4001
Port 1 Operation Modes	Destination address 2	Begin	End	Port	4001
Communication Para	Destination address 3	Begin	End	Port	4001
System Management	Destination address 4	Begin	End	Port	4001
System Monitoring Save Configuration Restart	Local listen port	4001			
	Data Packing				
	Delimiter 1	00 (Hex) 🗆 Enable			
	Delimiter 2	00 (Hex) 🗆 Enable			
	Force transmit	0 (0 - 65535 ms)			

When **Mode** is set to **UDP** on the **Operation Modes** page, you will be able to configure additional settings such as **Destination address 1** through **4**, **Local listen port**, and **Delimiter 1 and 2**.

Destination Address 1 to 4

Default	
Options	IP address range and port (e.g., "192.168.1.1" to "192.168.1.64" and "4001")
Description	In UDP mode, you may specify up to 4 ranges of IP addresses for the serial port to connect to. At least one destination range must be provided.
	The maximum selectable IP address range is 64 addresses. However, you can enter multi-unicast addresses in the Begin field, in the form xxx.xxx.255. For example, enter "192.127.168.255" to allow the module to broadcast UDP packets to all hosts with IP addresses between 192.127.168.1 and 192.127.168.254.

Local Listen Port

Default	4001
Options	0 to 9999
Description	This field specifies the UDP port that the module listens to and that other
	devices must use to contact the attached serial device.

Delimiter 1 and 2

Default	Disabled
Options	Disabled, Enabled, 00 to FF
Description These fields are used to define special delimiter character(s) for data Enable Delimiter 1 to control data packing with a single character; en Delimiter 1 and 2 to control data packing with two characters receive sequence.	
	When these fields are enabled, serial data will accumulate in the serial port's buffer until the buffer is full or until the specified delimiter character(s) are received. For example, the carriage return character could be used as a delimiter in order to transmit each sentence or paragraph in a separate packet. Delimiters must be incorporated into the data stream at the software or device level.

Force Transmit

Default	0 ms
Options	0 to 65535
Description	This field controls data packing by the amount of time that elapses between bits of data.
	0: If serial data is not received, the module will wait indefinitely for additional data.
	1 to 65535: If serial data is not received for the specified amount of time, the data that is currently in the buffer will be packed for network transmission. The optimal force transmit time depends on your application, but it must be at least larger than one character interval within the specified baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is 8.3 ms, so the force transmit time to be larger than 8.3 ms.

Serial Port Settings> Port 1> Communication Parameters

		Total Solution for Industrial Device Networking
Main Menu 🔁 Overview	Communication Paran	neters
🗀 Wizard	Port 1	
Basic Settings	Port alias	
Network Settings	Serial Parameters	
🔄 Serial Port Settings 🖻 🔄 Port 1	Baud rate [Hint]	115200 🔽
Coperation Modes	Data bits	8 💌
Communication Para	Stop bits	1
System Management	Parity	None 💌
🗎 System Monitoring	Flow control	RTS/CTS
Save Configuration	FIFO	
🗎 Restart	Interface	

The **Communication Parameters** page is where serial communication settings are specified, such as **Baud rate**, **Data bits**, and **Stop bits**.

Port Alias

Default	
Options	free text (e.g., "Secondary console connection")
Description	This is an optional free text field to help you differentiate one serial port from
	another. It does not affect operation of the module.



ATTENTION

Serial communication settings should match the attached serial device. Check the communication settings in the user's manual for your serial device.

Baud Rate

Default	115200
Options	50, 75, 110, 134, 150, 300, 600, 1200, 1800, 2400, 4800, 7200, 9600, 19200,
	38400, 57600, 115200, 230400, 460800, 921600
Description	This field specifies the baudrate for the serial port.

Data Bits

Default	8
Options	5, 6, 7, 8
Description	This field specifies the number of data bits used to encode each character of
	data.

Stop Bits

Default	1
Options	1, 1.5, 2
Description	This field specifies the number of stop bits used for each character frame.

Parity

Default	None
Options	None, Odd, Even, Space, Mark
Description	This field specifies the type of parity bit used for each character frame.

Flow Control

Default	RTS/CTS
Options	None, RTS/CTS, XON/XOFF, DTR/DSR
Description	This field specifies the type of flow control used by the serial port.

FIFO

Default	Enable
Options	Enable, Disable
Description	This field specifies whether the serial port will use the built-in FIFO. A 128-byte
	FIFO is provided to each serial port for both Tx and Rx directions. To prevent
	data loss during serial communication, this should be set to Disabled if the
	attached serial device does not have a FIFO.

Interface

Default	TTL
Options	TTL
Description	This field specifies the type of interface the serial port will use. The WE-2100T
	supports TTL only.

9

Web Console: System Management

The web console is the most user-friendly method available to configure the module. With a standard web browser, you have easy and intuitive access to all settings and options. In this chapter, we introduce the web console and go through the basic configuration options. The same configuration options are also available through the Telnet and serial console.

This chapter covers the following topics:

- **Overview**
- □ System Management> Misc. Network Settings> Accessible IP List
- □ System Management> Misc. Network Settings> SNMP Agent Settings
- □ System Management> Auto Warning Settings> Event Settings
- □ System Management> Auto Warning Settings> Serial Event Settings
- □ System Management> Auto Warning Settings> E-mail Alert
- □ System Management> Auto Warning Settings> SNMP Trap
- □ System Management> Maintenance> Console Settings
- □ System Management> Maintenance> Ping
- □ System Management> Maintenance> Firmware Upgrade
- □ System Management> Maintenance> Configuration Import
- □ System Management> Maintenance> Configuration Export
- □ System Management> Maintenance> Load Factory Default
- □ System Management> Maintenance> Change Password
- □ System Management> System Settings> Serial Command Mode
- □ System Management> System Settings> Digital IO
- □ System Management> Certificate> Ethernet SSL Certificate Import
- □ System Management> Certificate> WLAN SSL Certificate Import
- □ System Management> Certificate> WPA Server Certificate Import
- □ System Management> Certificate> WPA User Certificate Import
- □ System Management> Certificate> WPA User Key Import
- □ System Management> Certificate> Certificate/Key Delete

Overview

This chapter explains how to configure all settings located under the **System Management** folder in the web console.

System Management> Misc. Network Settings> Accessible IP List

ΜΟΧΛ	/////	поха.	com	>>>> Total Solution for Industrial Device Networking
🔄 Main Menu 🗀 Overview	Acces	ssible IP	List	
Wizard Enable the accessible IP list ("Disable" will allow all IP's connection request.)				" will allow all IP's connection request)
🗎 Basic Settings	No		IP Address	Netmask
🖲 🧰 Network Settings	1			
🖲 🧰 Serial Port Settings	2			
🖻 🔄 System Management				
🖻 🔄 Misc. Network Settings	3			
Accessible IP List	> 4			
SNMP Agent	5			
Auto Warning Settings	6			
Maintenance	7			
E System Settings	8			
🗉 📄 Certificate	9			
🖲 📄 System Monitoring	10			
Save Configuration E Configuration	11			
🗠 🛄 Restart	12			
	13			
	14			
	15			
	16			
	Subr	nit	d <u></u>	

The Accessible IP List page is located under Misc. Network Settings in the System Management folder. This page is used this restrict access to the module by IP address. Only IP addresses on the list will be allowed access to the module. You may add a specific address or range of addresses by using a combination of IP address and netmask, as follows:

To allow access to a specific IP address

Enter the IP address in the corresponding field; enter 255.255.255.255 for the netmask.

To allow access to hosts on a specific subnet

For both the IP address and netmask, use 0 for the last digit (e.g., "192.168.1.0" and "255.255.255.0").

To allow access to all IP addresses

Make sure that **Enable the accessible IP list** is not checked.

Additional configuration examples are shown in the following table:

Desired IP Range	IP Address Field	Netmask Field
Any host	Disable	Disable
192.168.1.120	192.168.1.120	255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0	255.255.255.0
192.168.0.1 to 192.168.255.254	192.168.0.0	255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0	255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128	255.255.255.128

System Management> Misc. Network Settings> SNMP Agent Settings

MOXAw	ww.moxa.com	
		>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔁 Main Menu 🗀 Overview	SNMP Agent Settings	
🗎 Wizard	Configuration	
🗎 Basic Settings	SNMP	• Enable C Disable
🗉 🧰 Network Settings	Community string	public
🖲 🧰 Serial Port Settings	Contact name	
🖻 🔄 System Management	Location	
🖻 🔂 Misc. Network Settings		
Accessible IP List	Submit	
SNMP Agent	Jubinic	

The **SNMP Agent** page is located under **Misc. Network Settings** in the **System Management** folder. This page is used to configure the SNMP Agent on the WE-2100T.

SNMP

Default	Enable
Options	Enable, Disable
Description	This field enables or disables the SNMP Agent. If enabled, you will need to
_	configure other SNMP Agent settings. You will need to enter a community
	name under Community string .

Community String

Default	public
Options	free text (e.g., "public community")
Description	This field specifies the community string used for the SNMP Agent. This is a
	text password mechanism that is used to weakly authenticate queries to agents
	of managed network devices.

Contact Name

Default	
Options	free text (e.g., "J Smith")
Description	This is an optional free text field that can be used to specify the SNMP
	emergency contact name, telephone, or pager number.

Location

Default	
Options	free text (e.g., "Building XYZ")
Description	This is an optional free text field that can be used to specify the location for
	SNMP agents such as the module.

System Management> Auto Warning Settings> Event Settings

ΜΟΧΛ	ww.moxa.com	>>>> Total Solution for Industrial Device Networking			
🔁 Main Menu 🗀 Overview	Event Settings				
🗀 Wizard	System Event				
💼 Basic Settings	Cold start	🗆 Mail	🗆 Trap		
🗉 🧰 Network Settings	Warm start	🗆 Mail	🗆 тгар		
🖲 🧰 Serial Port Settings	Config Event				
🖻 🔄 System Management	Console(web/text) login auth fail	🗆 Mail	Trap		
Misc. Network Settings	IP changed	🗆 Mail	CTURE SYRON		
E a Auto Warning Settings	Password changed	🗆 Mail			
E-mail Alert	Submit				
SNMP Trap					
🗉 🧰 Maintenance					
🖲 🗀 System Settings					

The **Event Settings** page is located under **Auto Warning Settings** in the **System Management** folder. This is where you specify how the WE-2100T will notify you of system and configuration events. Depending on the event, different options for notification are available, as shown above. **Mail** refers to sending an e-mail to a specified address. **Trap** refers to sending an SNMP trap.

Event	Description	
Cold start	The module was powered on, or was restarted after a firmware	
	upgrade.	
Warm start	The module restarted without powering off.	
Console login auth fail	An attempt has been made to open the web, Telnet, or serial	
	console, but the password was incorrect.	
IP changed	The IP address has been changed.	
Password changed	The password to the console has been changed.	

System Management> Auto Warning Settings> Serial Event Settings

MOXA	www.moxa.com		N Total Colutio	n for Inductrial	Device Networkir
Main Menu	Port Event Settings	,	w Total Solutio	n for maustriar	Device Networkin
🗀 Wizard	Serial Port Event	DCD chang	ed	DSR chang	ed
Basic Settings	Port 1	🗖 Mail	🗖 Trap	🗖 Mail	Trap
🗄 🧰 Network Settings					ap
🖳 Serial Port Settings	2.1.1.1				
🔁 System Management	Submit				
🖲 🔲 Misc. Network Settings					
auto Warning Settings					
Event Settings					
📄 Serial Event Setting:	>				
E-mail Alert					
SNMP Trap					
🖽 🧰 Maintenance					
🗄 🗀 System Settings					
E Cortificato					

The **Serial Event Settings** page is located under **Auto Warning Settings** in the **System Management** folder. This is where you specify how the WE-2100T will notify you of DCD and DSR events for each serial port. **Mail** refers to sending an e-mail to a specified address. **Trap** refers to sending an SNMP trap.

A change in the DCD (Data Carrier Detect) signal indicates that the modem connection status has changed. If the DCD signal changes to low, it indicates that the connection line is down. A change in the DSR (Data Set Ready) signal indicates that the data communication equipment is powered off. If the DSR signal changes to low, it indicates that the data communication equipment is powered down.



ATTENTION

SNMP indicates a change in DCD or DSR signals but does not differentiate between the two. A change in either signal from "–" to "+" is indicated by "link up" and a change in either signal from "+" to "–" is indicated by "link down."

System Management> Auto Warning Settings> E-mail Alert

ΜΟΧΛ	/ww.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔁 Main Menu 🗀 Overview	E-mail Alert	
🗀 Wizard	Mail Server Settings	
Basic Settings	Mail server (SMTP)	
🗉 🧰 Network Settings	□ My server requires authentication	
🖲 🧰 Serial Port Settings	User name	
🕂 🛅 System Management		
😐 🧰 Misc. Network Settings	Password	
🖻 🔄 Auto Warning Settings	From e-mail address	
🗀 Event Settings	To e-mail address 1	
Serial Event Setting:	To e-mail address 2	
E-mail Alert	To e-mail address 3	
SNMP Trap	To e-mail address 4	
🗉 🧰 Maintenance		
🗄 🛄 System Settings	Culture in	
🗄 🧰 Certificate	Submit	

The **E-mail Alert** page is located under **Auto Warning Settings** in the **System Management** folder. This is where you specify how and where e-mail is sent for automatic notification of system and serial port events.



ATTENTION

Consult your network administrator or ISP for the mail server settings to use for your network. If these settings are not configured correctly, e-mail notification may not work properly.

Mail Server

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Default	
Options	free text (e.g., "192.168.3.3")
Description	This field specifies the IP address of the mail server that will be used when
	sending automatic warning e-mails. If the mail server requires authentication,
	select "My server requires authentication" and enter the username and
	password.

From E-mail Address

free text (e.g., "jsmith@xyz.com")
This field specifies the e-mail address that will be listed in the e-mail's "From"
field.

To E-mail Address 1 to 4

Default	
Options	free text (e.g., "admin@abc.com")
Description	These fields specify the destination e-mail address(es) for the automatic e-mail
	warnings.

System Management> Auto Warning Settings> SNMP Trap

ΜΟΧΛ	/ww.moxa.com		>>>> Total Solution for Industrial Device Networking
🔁 Main Menu 🗀 Overview	SNMP Trap		
🗀 Wizard	SNMP Trap		
🗀 Basic Settings	SNMP trap server IP or		
🗉 🧰 Network Settings	domain name		
🖣 🧰 Serial Port Settings	Trap version	⊙ _{v1} C _{v2c}	
🖻 🔄 System Management	-		
🖷 🗀 Misc. Network Settings	Submit		
🛛 🖻 🚖 Auto Warning Settings			
Event Settings			
👘 🗀 Serial Event Setting:			
E-mail Alert			
SNMP Trap			
E Matrienante			

The **SNMP Trap** page is located under **Auto Warning Settings** in the **System Management** folder. This is where you specify the SNMP trap settings to use for automatic notification of system and serial port events.

SNMP Trap Server IP or Domain Name

Default	
Options	IP address (e.g., "192.168.5.5") or domain name (e.g., "Trapserver 1")
Description	This field specifies the IP address or domain name of the SNMP trap server that will receive SNMP traps.

Trap Version

Default	v1
Options	v1, v2c
Description	This field specifies the SNMP trap version to use.

System Management> Maintenance> Console Settings

ΜΟΧΛ	ww.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
Main Menu Overview	Console Settings	
🗀 Wizard	HTTP console	• Enable C Disable
🗀 Basic Settings	HTTPS console	⊙ Enable C Disable
🖻 🧰 Network Settings	Telnet console	⊙ Enable C Disable
🖻 🧰 Serial Port Settings	SSH console	⊙ Enable C Disable
🖗 🔁 System Management		
😐 🧰 Misc. Network Settings	Submit	
🗉 🧰 Auto Warning Settings		
E 🔄 Maintenance		
Console Settings		
Ping		
📄 📄 Firmware Upgrade		
Configuration Impor		
Configuration Export		
👘 🗀 Load Factory Default		
- Change Password		
🗉 🧰 System Settings		
E Cortificato		

The **Console Settings** page is located under **Maintenance** in the **System Management** folder. This is where you enable or disable access to the various module configuration consoles. You may modify **HTTP console**, **HTTPS console**, **Telnet console**, and **SSH console**.

HTTP Console

Default	Enable
Options	Enable, Disable
Description	This field enables or disables access to the HTTP (web) console.

HTTPS Console

Default	Enable
Options	Enable, Disable
Description	This field enables or disables access to the HTTPS (web) console.

Telnet Console

Default	Enable
Options	Enable, Disable
Description	This field enables or disables access to the Telnet console.

SSH Console

Default	Enable
Options	Enable, Disable
Description	This field enables or disables access to the SSH console.

System Management> Maintenance> Ping

ΜΟΧΛ	www.moxa.com >>>> Total Solution for Industrial	Device Networking
Main Menu	Ping Test	
🗀 Wizard	Ping Destination	
🔲 Basic Settings	Destination	
🗉 🧰 Network Settings	Start	
🖲 🔲 Serial Port Settings		
🖻 🔄 System Management		
🖲 🧰 Misc. Network Settings		
🗉 🗎 Auto Warning Settings		
🖻 🔁 Maintenance		
Consolo Settings		
Ping		
Firmware Upgrade		
Configuration Impor		
Load Factory Default		
Change Password		
System Settings		
Certificate		
🗉 🦲 System Monitoring		
Save Configuration		
🖲 🗀 Restart		

The **Ping** page is located under **Maintenance** in the **System Management** folder. It provides a convenient way to test an Ethernet connection or verify an IP address. Enter the IP address or domain name in the **Destination** field and click **Start**. The results will be displayed immediately.

System Management> Maintenance> Firmware Upgrade

MOXA	vww.moxa.com
🔄 Main Menu 🗀 Overview	Firmware Upgrade
🗀 Wizard	!!! Warning !!!
🔲 Basic Settings	Note: Upgrade firmware will discard your un-saved configuration changes and restart the
🖲 🧰 Network Settings	system! Select firmware file Browse
🖲 🧰 Serial Port Settings	Select firmware file Browse
🖻 🔄 System Management	
🛡 🧰 Misc. Network Settings	Submit
🗉 🗎 Auto Warning Settings	
🖻 🔄 Maintenance	
Console Settings	
Ping	
Firmware Upgrade	
Configuration Impor	
Configuration Export	
Load Factory Default	
Change Password	
🖲 🖻 System Settings	
🖲 🛄 Certificate	
🖲 🔲 System Monitoring	
Save Configuration	

The **Firmware Upgrade** page is located under **Maintenance** in the **System Management** folder. This is where you can update the WE-2100T's firmware. After obtaining the latest firmware from www.moxa.com, select or browse for the firmware file in the **Select firmware file** field. Before clicking **Submit**, it is a good idea to save the configuration using the **Configuration Export** page, since the firmware upgrade process may cause all settings to revert to factory defaults.

System Management> Maintenance> Configuration Import

ΜΟΧΛ	/ww.moxa.com	Total Solution for Industrial Device Networking
Main Menu Overview	Configuration Import	
🗀 Wizard	Configuration Import	
🗎 Basic Settings	Select configuration file	Browse
🗉 🧰 Network Settings	IP configuration	Import all configurations including IP configurations.
🖻 🧰 Serial Port Settings		
🖻 🔁 System Management	Submit	
🗉 🧰 Misc. Network Settings	Gabrine	
Auto Warning Settings		
🖻 🔄 Maintenance		
Console Settings		
Ping		
Finnware opgrade		
Configuration Impor		
Configuration Expon		
Change Password		
E System Settings		
System Monitoring		

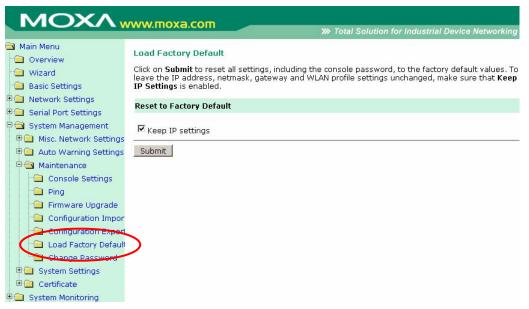
The **Configuration Import** page is located under **Maintenance** in the **System Management** folder. This is where you can load a previously saved or exported configuration. Select or browse for the configuration file in the **Select configuration file** field. If you also wish to import the IP configuration (i.e., IP address, netmask, and gateway), make sure that **Import all configurations including IP configurations** is checked.

System Management> Maintenance> Configuration Export

ΜΟΧΛ	/ww.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
Ain Menu	Configuration Export	
🗀 Wizard	Configuration Export	
🗎 Basic Settings		
🗉 🛄 Network Settings	Download	
🗉 🧰 Serial Port Settings		
🖻 🔂 System Management		
🖲 🗎 Misc. Network Settings		
🖲 🗀 Auto Warning Settings		
🖻 🔁 Maintenance		
Console Settings		
Ping		
📹 Firmware Upgrade		
Configuration Imper		
Configuration Export		
Load Eactory Default		
🛄 Change Password		
🗉 🧰 System Settings		
🗄 🛄 Certificate		

The **Configuration Export** page is located under **Maintenance** in the **System Management** folder. This is where you can save the module's current configuration to a file on the local host. Click **Download** to begin the process. A window should appear asking you to open or save the configuration text file.

System Management> Maintenance> Load Factory Default



The Load Factory Default page is located under Maintenance in the System Management folder. Click Submit to reset all settings to the factory defaults. You can preserve the module's existing IP settings (i.e., IP address, netmask, gateway, WLAN profile, and all certificates) by making sure Keep IP settings is checked before clicking Submit.

System Management> Maintenance> Change Password

ΜΟΧΛ	ww.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔁 Main Menu 🗀 Overview	Change Password	
🗀 Wizard	Password	
🗀 Basic Settings	Old password	
🖲 🧰 Network Settings	New password	
🖲 🧰 Serial Port Settings	Confirm password	
🖻 🔄 System Management		
Misc. Network Settings Auto Warning Settings	Submit	
🖻 🔂 Maintenance		
Console Settings		
Ping		
Firmware Upgrade		
Configuration Impor		
Configuration Export		
Lead Factory Default		
Change Password)	
🕀 🔄 System Settings		

The **Change Password** page is located under **Maintenance** in the **System Management** folder. To change the password, first enter the old password in the **Old password** field. Leave this blank if the module is not currently password-protected. Enter the new password twice, once in the **New password** field and once in the **Confirm password** field. Leave these fields blank to remove password protection.



ATTENTION

If you forget the password, the ONLY way to configure the module is by loading the factory defaults with the reset button on the evaluation board. All settings will be lost.

Before setting the password, you may want to first export the configuration to a file. Your configuration can then be easily imported back into the module if necessary.

System Management> System Settings> Serial Command Mode

ΜΟΧΛ	ww.moxa.com	Total Solution for Industrial Device Networking
🔁 Main Menu 🗀 Overview	Serial Command Mode	
🗀 Wizard	Serial Command Mode	
Basic Settings	Serial Command Mode	Disable 💌
Serial Port Settings	S/W trigger character	2b 2b 2b (0x00 - 0xff)
System Management Misc, Network Settings	Submit	
Auto Warning Settings		
Maintenance System Settings		
Serial Command Mod	>	
Digital 10		

The **Serial Command Mode** page is located under **System Settings** in the **System Management** folder. This is where you specify how Serial Command Mode will be enabled. For details on Serial Command Mode, please refer to Chapter 13.

Serial Command Mode

Default	Disable		
Options	Disable, H/W control pin (DIO0), Activate by characters		
Description	This field specifies how to enter Serial Command Mode on the module.		
	Disable: Serial Command Mode will be disabled on the module.		
	H/W control pin (DIO0): Serial Command Mode will be activated according to the signal received on DIO channel 0. This is used to set up a hardware trigger through a switch connected to DIO 0. When the signal from DIO0 is low for at least 200 ms, the WE-2100T will enter Serial Command Mode. Make sure that DIO 0 is set to "DI" mode and an input device is properly connected.		
	Activate by characters: Serial Command Mode will be entered when three trigger characters are received in rapid sequence (within 20 ms of each other). The trigger characters are specified by S/W trigger character .		

S/W Trigger Character

Default	2b 2b 2b
Options	00 to ff (hex)
Description	This field specifies the three characters that will activate Serial Command Mode
	if received in rapid sequence (within 20 ms of each other). Serial Command
	Mode must be set to "Activate by characters".

System Management> System Settings> Digital IO

Main Menu Overview	Digital IO				
Wizard	Digital IO	Mode		State	
Basic Settings	DIOD	Input	Output	€ Low	C Hiah
Network Settings	DIO1	Input	COutput	● Low	CHiah
Serial Port Settings	DIO2	Input	COutput	€ Low	O High
🔄 System Management	DIO3	Input	Coutput	€ Low	CHigh
🗉 🧰 Misc. Network Settings	DIO4	Input	Output	€ Low	O High
🗎 🧰 Auto Warning Settings	DIO5	• Input	Coutput	€ Low	C High
🖳 Maintenance	DIO6	Input	C Output	€ Low	O High
🔄 🔄 System Settings	DIO7	Input	C Output	€ Low	C High
📄 Serial Command Mod	DIO8	Input	Output	€ Low	C High
Li Digital IO	All DIO	🗹 Input	C Output	✓ Low	🗆 High
System Monitoring	DIO function	R E	nable WLAN LED (Use	DIO 4, 5, 6, 7, 8)	
Save Configuration	DIO Command				
Restart	TCP port	500	1		

The **Digital IO** page is located under **System Settings** in the **System Management** folder. This is where you configure the 9 built-in DIO channels.

DIO0 through DIO8

Default	Input (Mode), Low (State)
Options	Input, Output (for Mode)
	Low, High (for State)
Description	This field specifies the mode and state of the DIO channel.
	In "Input" mode, the DIO channel will operate as a digital input (DI) channel, and the State setting will be disregarded. The channel state will be controlled by the digital input device that is connected to the channel, such as a switch or a button.
	In "Output" mode, the DIO channel will operate as a digital output (DO) channel. The State setting will control the channel's state, allowing on/off control of a connected device such as an LED or alarm.

All DIO

Default	Input (Mode), Low (State)
Options	Input, Output (for Mode)
	Low, High (for State)
Description	This field specifies the mode and state of all DIO channels, if desired. Any
	setting that is selected will be applied to all DIO channels at once.

DIO Function

WE-2100T Series User's Manual

Default	Enable WLAN LED
Options	Enable/Disable WLAN LED
Description	This specifies whether the WLAN LEDs will be used. If enabled, DIO 4
_	through 8 will be reserved for use as WLAN LEDs. Manual settings for those
	DIO channels will thus be ignored.

TCP Port

Default	5001
Options	0 to 9999
Description	This specifies the TCP port number that will be reserved for DIO commands.
	DIO commands may be used to control and obtain data from the module's DIO
	channels. Please refer to Appendix C for additional information on DIO
	commands.

System Management> Certificate> Ethernet SSL Certificate Import

ΜΟΧΛ	/ww.moxa.com	>>>> Total Solution for Industrial Device Networking
Main Menu Overview Wizard	Ethernet SSL Certificate In	mport
Basic Settings Dianov Settings Dianov Settings	Installed Certificate Issued to Issued by Valid	192.168.0.36 192.168.0.36 from 2000/1/1 to 2020/1/1
System Management Misc. Network Settings Auto Warning Settings Maintenance	Select SSL certificate/key file	Browse
System Settings Settincate Ethernet SSL Certific Wohn SSL Certificate	Submit	
WCSN SSL (entriese WPA Server Certifica WPA User Certificate WPA User Key Impol		
Certificate/Key Delet		

The Ethernet SSL Certificate Import page is located under Certificate in the System Management folder. This is where you can load the Ethernet SSL certificate. Select or browse for the certificate file in the Select SSL certificate/key file field.

System Management> Certificate> WLAN SSL Certificate Import

MOXA				
	ww.moxa.com		≫ Total Solution for	Industrial Device Networking
Main Menu	WLAN SSL Certificate Imp	ort		
🗀 Wizard	No certificate installed!			
🗎 Basic Settings				
Detwork Settings Serial Port Settings	Select SSL certificate/key file			Browse
🖹 🔁 System Management				
Misc. Network Settings	Submit			
Auto Warning Settings				
Maintenance				
System Settings Gertificate				
Ethernet SSL Certific				
WLAN SSL Certificate				
WPA Server Certifice				
WPA User Certificate				
WPA User Key Impol				
Certificate/Key Delet				
🗄 🧰 System Monitoring				
🗀 Save Configuration				
🗄 🧰 Restart				

The WLAN SSL Certificate Import page is located under Certificate in the System Management folder. By default, the WLAN SSL certificate is automatically generated by the WE-2100T based on the IP address of the wireless interface. You can also import a certificate. Select or browse for the certificate file in the Select SSL certificate/key file field.

System Management> Certificate> WPA Server Certificate Import

MOXA	/ww.moxa.com		>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
Main Menu	WPA Server Certificat	e Import	
🗀 Wizard	No certificate installed!	1	
🗎 Basic Settings			
🖳 Network Settings	Select WPA server	-	
🖳 Serial Port Settings	certificate file	1	Browse
🔁 🔂 System Management			
🖲 🧰 Misc. Network Settings	Submit		
🖲 🗀 Auto Warning Settings			
🖲 🧰 Maintenance			
🗉 🧰 System Settings			
🖻 🔄 Certificate			
🔲 Ethernet SSL Certific			
WI AN SEL Certificate	<u> </u>		
WPA Server Certifica			
WPA Oser Certificate			
🔲 WPA User Key Impoi			
Certificate/Key Delet			

The **WPA Server Certificate Import** page is located under **Certificate** in the **System Management** folder. This is where you can load the WPA server certificate. Select or browse for the certificate file in the **Select WPA server certificate file** field.

You must install the trusted server certificate from the RADIUS server in order to enable **Verify server certificate** in the WLAN **Security** settings. This certificate will then be used by the WE-2100T to authenticate the RADIUS server.

System Management> Certificate> WPA User Certificate Import

MOXA	/ww.moxa.com	>>>> Total Solution for Industrial Device Networking
Aain Menu	WPA User Certificate Import	
🛄 Wizard	No certificate installed!	
🔲 Basic Settings		
🗄 🧰 Network Settings	Select WPA user certificate	(
🗄 🧰 Serial Port Settings	file	Browse
🔁 🔄 System Management		
😐 🧰 Misc. Network Settings	Submit	
🗉 🧰 Auto Warning Settings		
🗉 🧰 Maintenance		
🕫 🧰 System Settings		
🖻 🔄 Certificate		
🗀 Ethernet SSL Certific		
🗀 WLAN SSL Certificat:		
WPA Server Certifica	<u> </u>	
WPA User Certificate)	
WPA User Key Impor		
Certificate/Key Delet		

The **WPA User Certificate Import** page is located under **Certificate** in the **System Management** folder. This is where you can load the WPA user certificate. Select or browse for the certificate file in the **Select WPA user certificate file** field.

The user certificate of the WE-2100T must be installed in the RADIUS server when the WE-2100T uses WPA (WPA2)/TLS. The trusted server certificate of the RADIUS server must also be installed in the WE-2100T.

System Management> Certificate> WPA User Key Import

ΜΟΧΛ	ww.moxa.com	_	>>> Total Solution fo	r Industrial Device Networking
Main Menu	WPA User Key Import		- W Total Solution To	n maasman bevice Networking
Wizard Basic Settings	No private key installed!			
Basic Settings Network Settings Serial Port Settings	Select WPA user private			Browse
System Management Misc. Network Settings	key file Password for private key			
🖲 🗀 Auto Warning Settings	Submit			
Maintenance System Settings				
E Certificate				
WLAN SSL Certificate				
WPA User Certificate WPA User Key Impoi	\supset			
Certificate/Key Delet				

The WPA User Key Import page is located under Certificate in the System Management folder. This is where you can load the WPA user key. Select or browse for the user private key file in the Select WPA user privacy key file field and enter the Password for the private key.

The user private key of the WE-2100T must be installed in the RADIUS server when the WE-2100T uses WPA(WPA2)//TLS. The trusted server certificate of RADIUS server must also be installed on the WE-2100T.

System Management> Certificate> Certificate/Key Delete



The **Certificate/Key Delete** page is located under **Certificate** in the **System Management** folder. This page is where you can delete certificates or WPA keys that have been installed on the WE-2100T. When you click **Submit**, any certificate or key that has been set to "Delete" will be deleted from the module.

Web Console: System Monitoring

The web console is the most user-friendly method available to configure the module. With a standard web browser, you have easy and intuitive access to all settings and options. In this chapter, we introduce the web console and go through the basic configuration options. The same configuration options are also available through the Telnet and serial console.

This chapter covers the following topics:

- **Overview**
- □ System Monitoring> Serial Status> Serial to Network Connections
- □ System Monitoring> Serial Status> Serial Port Status
- □ System Monitoring> Serial Status> Serial Port Error Count
- □ System Monitoring> Serial Status> Serial Port Settings
- □ System Monitoring> System Status> Network Connections
- □ System Monitoring> System Status> Network Statistics
- □ System Monitoring> System Status> WLAN Status
- □ System Monitoring> System Status> WLAN Site Survey
- □ System Monitoring> System Status> Digital IO State

Overview

This chapter explains how to use the **System Monitoring** functions on the web console. These functions allow you to monitor many different aspects of operation.

System Monitoring> Serial Status> Serial to Network Connections

MOXA	vww.r	noxa.com			≫ Tota	al Solutio	n for Indu	strial De	vice Net	working
🔄 Main Menu 🗀 Overview	Serial	l to Network Connect	tions							
🗀 Wizard	Port (OP Mode				Conne	ctions			
Basic Settings	1	Socket/TCP Server	[]] []]	[[]]] []]
Network Settings Serial Port Settings										
🖲 🧰 System Management										
🖻 🔂 System Monitoring										
🖻 🔄 Serial Status										
Serial to Network Co	\supset									
Serial Port Ctatus										
Serial Port Settings										
🗄 🛄 System Status										

The **Serial to Network Connections** page is located under **Serial Status** in the **System Monitoring** folder. On this page, you can monitor the serial port's operation mode and host connection status.

System Monitoring> Serial Status> Serial Port Status



The **Serial Port Status** page is located under **Serial Status** in the **System Monitoring** folder. On this page, you can monitor the serial signal and data transmission status.

TxCnt: number of Tx packets (to device) for the current connection

RxCnt: number of Rx packets (from device) for the current connection

TxTotalCnt: number of Tx packets since the module was powered on

RxTotalCnt: number of Rx packets since the module was powered on

DSR: status of DSR signal

DTR: status of DTR signal

RTS: status of RTS signal

CTS: status of CTS signal

DCD: status of DCD signal

System Monitoring> Serial Status> Serial Port Error Count

MOXA				>>> Total	Solution for Indust	rial Devi	ce Network	ing
Main Menu	Serial Port Er	ror Count						
💼 Wizard	Port			E	rCnt			
Basic Settings	Port	Frame		Parity	Overrun		Break	
D Network Settings	1		0	0		0		
P Serial Port Settings								
🗀 System Management								
🔄 🔄 System Monitoring								
🖻 🔂 Serial Status								
📄 🗀 Serial to Network Cc								
Serial Port Status								
Serial Port Error Cou								
Serial Port Settings								
🗄 🧰 System Status								
Save Configuration								

The **Serial Port Error Count** page is located under **Serial Status** in the **System Monitoring** folder. On this page, you can view the current number of frame, parity, overrun and break errors.

System Monitoring> Serial Status> Serial Port Settings

ΜΟΧΛ	ww	moxa	.com			ז «	Total Solution	n for Indus	strial Dev	vice Network
Main Menu Diverview	Seria	al Port S	ettings							
🗎 Wizard	Port	Baud Rate	Data Bits	Stop Bits	Parity	RTS/CTS	Flow Contro XON/XOFF		FIFO	Interface
Basic Settings Network Settings	1	115200	8	1	None	ON	OFF	OFF	Enable	TTL
Serial Port Settings										
🗀 System Management										
🔄 System Monitoring 🖻 🔁 Serial Status										
Serial to Network Co										
🗀 Serial Port Status										
Serial Port Error Cou										
Serial Port Settings System Status	>									
Save Configuration										
🗀 Restart										

The **Serial Port Settings** page is located under **Serial Status** in the **System Monitoring** folder. On this page, you can view the current serial communication settings.

System Monitoring> System Status> Network Connections

Main Menu Overview	Network Cor	nections				
Wizard	Protocol	Recv-Q	Send-Q	Local Address	Foreign Address	State
Basic Settings	TCP	0	0	192.168.0.36:8000	*;*	LISTEN
and the second	TCP	0	0	192.168.0.36:4900	*;*	LISTEN
Network Settings	TCP	0	0	192.168.0.36:14900	*;*	LISTEN
Serial Port Settings	TCP	0	0	192.168.0.36:80	*:*	LISTEN
System Management	TCP	0	0	192.168.0.36:443	*;*	LISTEN
System Monitoring	TCP	0	0	192.168.0.36:23	*:*	LISTEN
	TCP	0	0	192.168.0.36:22	*:*	LISTEN
	TCP	0	0	192.168.0.36:5001	*:*	LISTEN
🗄 🔄 System Status	ТСР	0	0	192.168.0.36:4001	*;*	LISTEN
Network Connection	ТСР	0	0	192.168.0.36:966	*:*	LISTEN
Network Statistics	TCP	0	0	192.168.0.36:80	192.168.0.35:4132	ESTAB
WLAN Status						
📃 Digital IO State						

The **Network Connections** page is located under **System Status** in the **System Monitoring** folder. On this page, you can view the current status of any network connection to the WE-2100T.

System Monitoring> System Status> Network Statistics

ΜΟΧΛ	, will OXE	Com		🐝 Total S	olution for	Industrial Device	Networ
Main Menu I Overview	letwork Sta	tistics					
Wizard B	ETHERNET	Received	62749			Sent	633
	WLAN	Received	0			Sent	2
		Received	24841			Sent	617
Network Settings	(P	RDiscard	0	SNoRoute	0	SDiscard	0
Serial Port Settings		ErrHeader	0	ErrProto	0	ErrAddr	0
System Management		Received	0			Sent	0
System Monitoring	ICMP	REchoReq	0			SEchoReq	0
		REchoRply	0			SEchoRply	0
Serial Status	JDP	Received	23968			Sent	14
🔄 System Status	JDP	ErrHeader	0	ErrPorts	0		
Network Connection		Received	329			Sent	598
Network Statistics	КР	ErrHeader	0	ErrPorts	0	ReSent	0
WLAN Status		CurrEstab	1	Opens	35		
WLAN Site Survey							
👘 🧰 Digital IO State							
Save Configuration							
l Restart							

The **Network Statistics** page is located under **System Status** in the **System Monitoring** folder. On this page, you can view current network transmission statistics.

System Monitoring> System Status> WLAN Status

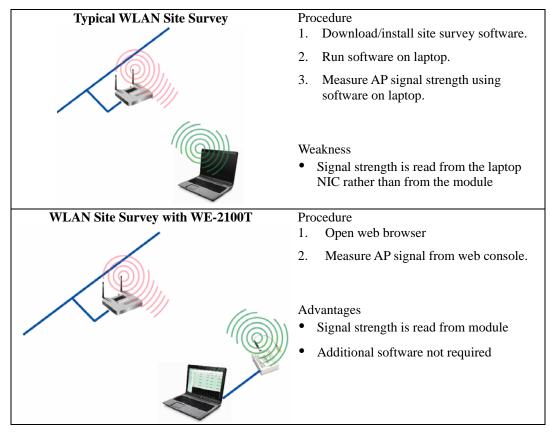
ΜΟΧΛ	ww.moxa.com	
		>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>
🔄 Main Menu 🗀 Overview	WLAN Status	
🗀 Wizard	Active profile name	N/A
Basic Settings	IP configuration	Static
	IP address	192.168.127.254
Image: Setting Sett	Netmask	255.255.255.0
🖻 🧰 Serial Port Settings	Gateway	
🗄 🧰 System Management	Network type	N/A
🖻 🔄 System Monitoring	Operation mode	N/A
	SSID	N/A
🖲 🧰 Serial Status	Channel	N/A
🗆 🔁 System Status	Authentication	N/A
📃 Network Connection	Encryption	N/A
Network Statistics	Region	US
WLAN Status	Signal strength	N/A
	Connection speed	N/A
WLAN Site Survey		
🛄 Digital IO State		
🗀 Save Configuration		
🗄 🧰 Restart		

The WLAN Status page is located under System Status in the System Monitoring folder. This is where you can view the current WLAN settings and status.

System Monitoring> System Status> WLAN Site Survey

ΜΟΧΛ	ww.moxa.c	om		»	Total Solut	tion for Industrial D	evice Network
Overview	WLAN Site Sur	vey					
 Wizard Basic Settings 	-						
Network Settings	AP List			Refresh			
Serial Port Settings System Management	Type	SSID	Security	Rate	Channel	BSSID	Signal
System Monitoring Constant Status System Status	((0))	CS_PVC_1	WEP	11.0Mbps	1	00:0d:0b:bc:a5:b2	.11
Network Connection Network Statistics WLAN Status	((0))	MIS-WAP-1	WEP	54.0Mbps	6	00:0d:0b:b2:ff:d9	
WLAN Site Survey	((0))	MIS-WAP-1	WEP	54.0Mbps	6	00:0d:0b:6c:be:a3	
] Save Configuration] Restart	((0))	CS_PVC_3	None	48.0Mbps	11	00:16:b6:15:26:d6	
	RSSI Monitor						
	Signal(dBm)						
	-10						
	-20						
	-40						
	-50						
	-70						
	-80						
	-100						

The WLAN Site Survey page is located under System Status in the System Monitoring folder. This is where you can view live data on wireless signal strength and characteristics. It is a useful tool to help you complete a wireless site survey without installing additional software. The goal of a WLAN site survey is to determine the number and placement of access points to provide enough coverage to the facility. For most implementations, "enough coverage" means that the data rate at all locations does not fall below a certain threshold. For most wireless sites, it is necessary to perform a WLAN site survey before access point installation in order to determine the behavior of radio waves at the site.



Please note that Java must be enabled in your web browser for the **WLAN Site Survey** page to display properly.

Web Console: System Monitoring

	OXa.COM
C Main Menu Overview Wizard	WLAN Site Survey
 Basic Settings Network Settings Serial Port Settings System Management System Monitoring Serial Status Network Connections Network Statistics Serial Data Log System Log System Log WLAN Status WLAN Site Survey Save Configuration Restart 	The applet is not running. • Your browser may not support Java Applet. Try upgrading to a newer browser version. • Java™ Plug-in may not be installed. Try downloading and installing Java [™] Plug-i • Applet may be restricted by your security policy. Try changing your browser's settings to allow applet.

System Monitoring> System Status> Digital IO State

Main Menu				or Industrial Device Networki
Overview	Digital IO State			
Wizard	DIO Port	Mode	State	
Basic Settings	DIOO	Input	High	
	DIO1	Input	High	
Network Settings	DIO2	Input	High	
Serial Port Settings	DIO3	Input	High	
System Management	DIO4	Output	High	
System Monitoring	DIO5	Output	High	
We will be an interest of the second s	DIO6	Output	High	
🔲 🔲 Serial Status	DIO7	Output	High	
🗄 🔁 System Status	DIO8	Output	High	
- Network Connection				
Detwork Statistics				
WLAN Status				
WLAN Site Survey				
🔰 Digital IO State 🌙				
Save Configuration				
Restart				

The **Digital IO State** page is located under **System Status** in the **System Monitoring** folder. This is where you can view the current settings and status for all DIO channels.

Web Console: Save and Restart

The web console is the most user-friendly method available to configure the module. With a standard web browser, you have easy and intuitive access to all settings and options. In this chapter, we introduce the web console and go through the basic configuration options. The same configuration options are also available through the Telnet and serial console.

This chapter covers the following topics:

- □ Overview
- □ Save Configuration
- □ Restart> Restart System
- □ Restart> Restart Ports

Overview

This chapter explains how to use save your configuration changes and restart the WE-2100T using the web console. Configuration changes will not be effective until they are saved and the WE-2100T is rebooted.

Save Configuration

ΜΟΧΛ	www.moxa.com
	m Total Solution for Industrial Device Networking
Alin Menu	Save Configuration
🗀 Wizard 🗀 Basic Settings	If you have submitted any configuration changes, you must save the changes and restart the server before they take effect. Click Save to save the changes in the WE-2100T's memory. To restart the server, go to Restart System in the navigation panel.
Network Settings Serial Port Settings	
🗉 🧰 System Management	Save
System Monitoring Save Configuration	
🗄 🧰 Restart	

Go to the **Save Configuration** page in order to save all configuration changes to the WE-2100T. The new settings will be effective when the WE-2100T is restarted. If you restart or power off the module without saving the configuration, any changes will be discarded.

Restart> Restart System

MOXA	www.moxa.com
Main Menu	Restart System
🔁 Wizard	!!! Warning !!!
Basic Settings Network Settings Serial Port Settings System Management System Monitoring	Clicking Restart will disconnect all serial and Ethernet connections and reboot the WE-2100T server. NOTE: Unsaved configuration changes will be discarded, and data currently in the middle of transmission may be lost.
Save Configuration Save Configuration Restart Restart System Restart Ports	Restart

The **Restart System** page is located in the **Restart** folder. Click **Restart** to restart the WE-2100T. Before restarting, be sure to save the configuration so the new settings will take effect upon restart. Configuration changes that have not been saved will be discarded when the WE-2100T is restarted.

Restart> Restart Ports

MOXA	www.moxa.com Wrotal Solution for Industrial Device Networking
 Main Menu Overview Wizard Basic Settings 	Restart Ports Restart the selected serial ports. Select Ports
Network Settings Serial Port Settings System Management	
 System Monitoring Save Configuration Restart 	Select All Submit
 Restart System Restart Ports 	

The **Restart Ports** page is located in the **Restart** folder. Select port 1 and click **Submit** to restart the serial port.

Using Network Enabler Administrator

Network Enabler Administrator is a useful Windows utility that can be used to configure your WE-2100T. In this chapter, we will discuss how to use Network Enabler Administrator.

This chapter includes the following sections:

- **Overview**
 - Installation
 - > Navigation
- □ Configuration
- □ Monitor
- Port Monitor
- **COM** Mapping
- □ IP Address Report

Overview

Network Enabler Administrator provides everything you need to remotely manage, monitor, and modify your WE-2100T—hassle free.

Installation

1. Open the setup program and click **Yes** to proceed.



2. A Welcome message will appear. Click Next to proceed.

👘 Setup - Network Enabler Admin	istrator
	Welcome to the Network Enabler Administrator Setup Wizard This will install Network Enaber Administrator 2.0 on your computer. It is recommended that you close all other applications before continuing. Click Next to continue, or Cancel to exit Setup.
	(<u>N</u> ext> Cancel

3. Select the desired additional tasks and click **Next** to proceed.

💤 Setup - Network Enabler Administrator	_ 🗆 X
Select Additional Tasks Which additional tasks should be performed?	
Select the additional tasks you would like Setup to perform while installing Network Enabler Administrator, then click Next.	
Additional icons:	
Create a desktop icon	
< <u>B</u> ack <u>N</u> ext >	Cancel

WE-2100T Series User's Manual

4. Verify that you are ready to install and click **Install** to proceed.

😽 Setup - Network Enabler Administrator		_ 🗆 🗙
Ready to Install Setup is now ready to begin installing Netwo computer.	ork Enabler Administrator on	your 🔊
Click Install to continue with the installation, change any settings.	or click Back if you want to	review or
Additional tasks: Create a desktop icon		<u> </u>
	Deele feedeal	
	< <u>B</u> ack <u>I</u> nstall	Cancel

5. When the installation is complete, click **Finish** to exit the wizard.

	inistrator
Installing Please wait while Setup in	stalls Network Enabler Administrator on your computer.
Extracting files C:\Program Files\Network	Enabler Administrator/NEADMIN.exe
	Cancel
7 Setup - Network Enabler Admi	inistrator
	Completing the Network Enabler Administrator Setup Wizard
	Setup has finished installing Network Enabler Administrator on your computer. The application may be launched by selecting the installed icons.
	Click Finish to exit Setup.
	Lick Finish to exit Setup.
5	

Navigation

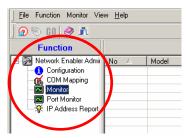
Network Enabler Administrator is designed to make it easy to configure, monitor, or manage any WE-2100T module on your network. The interface is organized into four areas as follows:

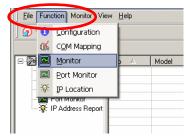
🕅 Network Enable	r Adminis	strator-Confi	iguration			
<u><u>File</u> Function <u>Configuration</u></u>	n View <u>H</u> elp					
] 坐 💁 🖆 🖄 🧳 📠						
Function			Configuration	- O Network Er	abler Module(s)	
🖃 🔊 Network Enabler Admit	No 🛆	Model	MAC Address	IP Address	Status	
Configuration GM Mapping						
Monitor						
Port Monitor						
🔤 🔆 IP Address Report						
	-					
◀ ▶						
Message Log - 0 Monitor Log	1-0					
No Time		Description				
	Nov	/: 8/7/2007 4:09:	51 PM			

- The top section is the menu area. Functions and commands can be selected here.
- The left panel is the Function panel. Functions can be selected here.
- The right panel is the list of modules that are available for the selected function. Target modules for specific commands are selected from this list.
- The bottom section is the log area, which shows a record of status and processing messages.

Selecting a Function

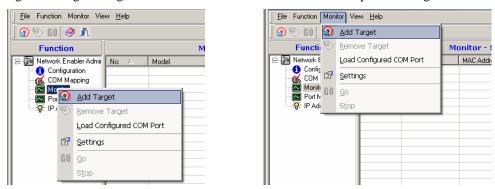
Functions, such as Monitor, are selected in the Function panel or from the Function menu. Five functions are available: Configuration, COM Mapping, Monitor, Port Monitor, and IP Address Report.





Opening the Function Context Menu

Each function has its own function context menu where specific commands are selected. A function's context menu is opened by right-clicking the function in the function panel or by right-clicking the target module in the module list. It can also be opened through the menu bar.

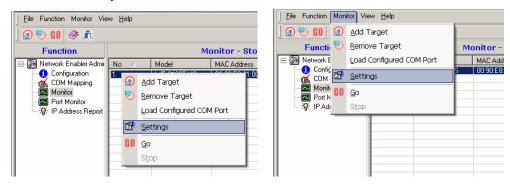


Using the Target Module List

For each function, target modules for specific commands are selected from the list in the right panel. This list will initially be empty, so you will need to add your module to this list when selecting a function for the first time. To add modules to the list, open the function context menu and select the appropriate command, such as "Search" or "Add Target". Note that different lists are maintained for each function.

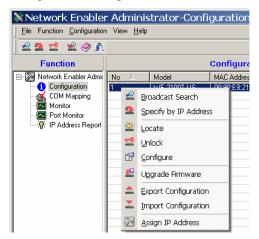
Applying a Command to a Module

Specific commands are applied by right-clicking the target module in the module list. This will open the function context menu, and you may select the desired command. You may also select the module and then open the function context menu from the menu bar.



Configuration

Within the **Configuration** function are commands to configure your module, import and export its configuration, and update its firmware. The Configuration context menu is shown below:



Modules may be password-protected to prevent unauthorized configuration changes. A module's password status will be shown in the target module list.

🔉 Network Enabler	. Adminis	strator-Conf	iguration				_ 🗆 🗙
<u>File</u> Function <u>Configuration</u>	i View <u>H</u> elp						
] 🗳 🔩 🖆 🙎 🏈 ji							
Function			Configuration -	1 Network Er	nabler Mod	ule(s)	
🖃 🔊 Network Enabler Admir	No 🛆	Model	MAC Address	IP Address	Status		
Configuration	1	WE-2100T-US	00:90:E8:21:00:13	192.168.0.36	Lock		
- 📶 COM Mapping - 💽 Monitor							
Port Monitor	L						
🛶 🏹 IP Address Report							

Passwo	ord Status	
Modules found with	Modules found with	
"Broadcast Search"	"Specify By IP Address"	Description
(none)	Fixed	Module has no password protection
Lock	Lock Fixed	Module requires password entry
Unlock	Unlock Fixed	Module has received correct password

When a module's password status is **Lock** or **Lock Fixed**, you will need to use the **Unlock** command before you can change any of the module's settings.

Broadcast Search

Description	This identifies all modules on the LAN and places them in the target module list for the Configuration function. Since this search is based on MAC address, rather than IP address, it will be able to find units that are not on the same					
	subnet as your PC. You may click Stop as soon as your module is found.					
	Searching Found 1	for Network Enabler Network Enabler(s), remain timeout = 5			
	No Model MAC Address IP Address 1 WE-2100T-US 00:90:E8:21:00:13 192.168.0.36					

Specify by IP Address

Description	This allows you to add a module to the target module list by entering its IP address.
	Add Network Enabler
	Input an Network Enabler IP address

Unlock

							-				
Description	This allows you to				s protected	by a password.	. It				
	will prompt you for	or the n	nodule's pas	ssword.							
			1								
	Enter Password										
		· · · ·	ок 🔰 🗙	Cancel							
	If the correct password is provided, the module's status will be updated to										
	"Unlock".										
	Network Enabler Administrator-Configuration										
	🛛 🗳 🤽 🖆 🖉 🦂 🖍										
	Function			Configuration - 1 Network Enabler Module(s)							
	🖃 🔊 Network Enabler Admir	No 🛆	Model	MAC Address	IP Address	Status					
	Configuration	1	WE-2100T-US	00:90:E8:21:00:13	192.168.0.36	Unlock					
	COM Mapping										
	🛶 🏹 IP Address Report										

Assign IP Address

Description	This allows you to set the target module's IP address quickly, instead of digging
-	through pages of configuration parameters.
	Assign IP
	Assign IP Address
	r Honger H - Hourson
	No MAC Address IP Address
	1 00:90:E8:21:00:13 192.168.0.36
	Assign IP Sequentially
	V OK X Cancel

Configure

Description	This opens the target module's configuration window. In the configuration
_	window, tabs are used to navigate between the different settings. Please refer to
	Chapters 6 through 10 for a description of the various settings on the
	WE-2100T. Click a Modify checkbox to enable changes to the associated
	parameter. Click OK to implement changes.
	Configuration
	Information Model WE-2100T-US Accessible IPs Auto Warning IP Address Report Password Digital IO Serial CMD Basic Network Advanced Network Wireless Serial Operating Mode
	MAC Address Modify 00:90:E8:21:00:13 Device Name WE-2100T_3
	Serial Number 3 Modify Finable Web Console
	Firmware Ver. Ver 1.0
	BIOS Ver. Ver 1.0 Time Zone (GMT) Greenwich Mean Time: Dublin, Edinbu 👻
	Status Data Mode
	Time Server
	Click the "Modify" check box to modify configuration



ATTENTION

You can configure multiple units simultaneously if the units are all the same model. Simply hold down the **CTRL** or **SHIFT** key when selecting the target modules.

Upgrade Firmware

Description	This allows you to upload new firmware to the target module. You will be prompted to indicate where the firmware file is located. Firmware updates can be downloaded from www.moxa.com.
	Select File
	Select File File Name: Browse Browse Cancel
	It will take a few moments for the module's firmware to be updated. Do not
	disconnect the network, the module, or your PC at any time during the update.



ATTENTION

You can update the firmware of multiple units simultaneously if the units are all the same model. Simply hold down the **CTRL** or **SHIFT** key when selecting the target modules.

Import and Export Configuration

Description These commands are used to save or restore the target module's configuration. All configuration settings can be stored on a file to be restored later, from anywhere on the network. Follow the onscreen instructions to save or restore the target unit's configuration.



ATTENTION

You can import the configuration of multiple units simultaneously if the units are all the same model. Simply hold down the **CTRL** or **SHIFT** key when selecting the target modules.

Monitor

The **Monitor** function is used for live monitoring of your module over the network. Different parameters and events may be monitored, and you can receive pop-up warnings for certain events. The Monitor context menu is shown below:

🔉 Network Enable	r A	dm	inis	strator-M	onit	or		
<u>File</u> Function Monitor Vie	aw j	<u>H</u> elp						
j 😥 🐑 💷 🗇 📠								
Function					Mc	onitor -	Stopped	l - 1 Net
🖃 D Network Enabler Admir	No	5 Z		Model		MAC Addr	ess	IP Addres
Configuration	1			WE.2100T.US	e i	00-90-58	21:00:13	192.168.0
COM Mapping	Н	ً	<u>A</u> dc	l Target			L	
Monitor	H	0	<u>R</u> en	nove Target				
······································	Н		Loa	d Configured	сом	Port		
	Н	F	<u>S</u> et	tings				
	E	GO	<u>G</u> o					
	E		Sto	р				

Add Target

Manually	ork Enabler				×		
Select F	rom List	Resc	an Select	All Clear All			
	······································	1					
No 1	Model WE-2100T-L		MAC Address 00:90:E8:21:00:13	IP Address 192.168.0.36			
	WE 21001 C	,5 (0.00.20.21.00.10	132.100.0.30			
⊖ Input ma	anually	IP Add	dress				
		Model	112 111				
		Model Ports	116 411				
			112 111				
			1 Port(s)				
			1 Port(s)				
			1 Port(s)				
	1. di st i s	Ports	1 Port(s)	OK Cancel		a tha C a	
	le that is a	Ports	1 Port(s)			n the Go	comma
selected.		Ports	1 Port(s)	OK X Cancel		n the Go	comma
selected.		Ports	1 Port(s)	OK X Cancel		n the Go	comma
selected.		Ports	1 Port(s)	OK X Cancel		n the Go	comma
selected.	<mark>k Enabler A</mark> Monitor View <u>I</u>	Ports	1 Port(s)	OK X Cancel		n the Go	comma
selected.	K Enabler A Monitor View <u>I</u> @ jit	Ports	d to the list	OK Cancel	cored when		
selected.	K Enabler A Monitor View <u>F</u> Monitor View F	Ports addec dmini delp	d to the list	OK Cancel will be moni itor	tored when	k Enabler M	
selected.	K Enabler Ad Monitor View I Image: state	Ports	d to the list	OK Cancel	cored when		
selected.	Kenabler Ar Monitor View Image: State of the stat	Ports addec dmini delp	I Port(s)	OK Cancel will be monit itor	cored when d - 1 Networl	k Enabler M	
selected.	Kenabler Adminitor View Monitor View Monitor View Monitor View Monitor Mapping for	Ports addec dmini delp	I Port(s)	OK Cancel will be monit itor	cored when d - 1 Networl	k Enabler M	
selected.	Kenabler Adminitor View Monitor View Monitor View Monitor View Monitor Mapping for	Ports addec dmini delp	I Port(s)	OK Cancel will be monit itor	cored when d - 1 Networl	k Enabler M	

Remove Target

Description	This removes a module from the Monitor list.
Description	This removes a module from the Monitor list.

Load Configured COM Port

Description	If any COM ports are being mapped to modules over the network, this
	command will add those modules to the Monitor list. (COM ports can be
	mapped over the network to a serial port on the WE-2100T that is operating in
	RealCOM mode.)

Settings

Description	This specifies which items of information will be monitored, how often the							
2 user priori	information is refreshed, and how notification of events will occur.							
	The Monitor Items tab is where you select the items to be monitored.							
	Monitor Settings							
	Monitor Items General Settings Advanced Settings							
	De-selected Items Selected Items							
	COM Number > Model							
	MAL Address Mal Address							
	Alive							
	<							
	Load Default							
	V OK K Cancel							
	The General Settings tab is where you specify how often the status of each							
	module will be checked. The default is 3 seconds.							
	Monitor Settings							
	Monitor Items General Settings Advanced Settings							
	Refresh Rate: 3 Second(s)							
	Auto save monitored Network Enabler list.							
	The Advanced Settings tab is where you specify alarm behavior. The alarm							
	notifies you if a connection is off-line. You may choose an audio alarm as well							
	as a pop-up warning message.							
	Monitor Settings							
	the second data and the second data and							
	Monitor Items General Settings Advanced Settings							
	Monitor and Port Monitor Message Box Setting							
	Display warning message for new event.							
	Play warning music for new event.							
	Browse							
	I							

Go

Description	This activates live monitoring. All modules on the Monitor list will be							
1	monitored live, as indicated by "Running" in the header.							
	Network Enabler Administrator-Monitor							
	File Function Monitor View Help							
	<u></u>							
	Function Monitor - Running Network Enabler Module(s)							
	Address Alive							
	Configuration 1 WE-2100T-US 00:90:E8:21:00:13 192:168.0.36 Alive							
	COM Mapping							
	If alarms are enabled through the Setting command, a notification will appear							
	when a monitored unit goes off-line.							
	Alert							
	Alert							
	New Monitor Event : 1 Event(s) Stop Music							
	Please check Monitor message window for more information.							
	8/7/2007 7:42:14 PM WE-2100T-US (192.168.0.36) is lost connection.							
	Modules that go off-line will be also displayed in red in the Monitor list.							
	Network Enabler Administrator-Monitor							
	Eile Function Monitor View Help							
	🔉 📎 ta 🛛 🛷 🛋							
	Function Monitor - Running - 1 Network Enabler Module(s)							
	E Network Enabler Admi No 🛆 Model MAC Address IP Address Alive							
	Monitor							
	IP Address Report							
	- Ar a sources report							
	If the module is able to an actablish the connection another restify and an all							
	If the module is able to re-establish the connection, another notification will							
	appear indicating that the module is now "Alive". The Monitor list will be also	0						
	be updated accordingly.							
	Alert							
	Alert							
	New Monitor Event : 1 Event(s) Please check Monitor message window for more information. Stop Music							
	8/7/2007 7:43:54 PM WE-2100T-US (192.168.0.36) is alive again.							

Stop

Description 7	This suspends live monitoring.
----------------------	--------------------------------

Port Monitor

The **Port Monitor** function is identical to the **Monitor** function, but with many additional items that can be monitored, as shown below.

fonitor Settings	Advanced	Settings	×
De-selected Items Conn Status Remote IP Serial Linue Status Tx/Rx after Conn. Tx/Rx after Mon Tx/Rx After Mon Tx/Rx Intou. Tx/Rx Intou. COM Number	> >> <	Selected Items MAC Address IP Address Port OP Mode Alive	↑ ↓
Load Default			
		V 0K	🗙 Cancel

In addition, each serial port will be listed as a separate item on the Port Monitor list and can be selected or deselected for monitoring. Modules that have more than one serial port will be listed twice, once for each port.

🔊 🛯 🧼 📠								-
Function				tor - Stoppe				
Network Enabler Admi		Model	MAC Address	IP Address	Port	OP Mode	Alive	
COMINGATION COM Mapping COM Monitor COM Pott Monitor 		WE-2100T-US	00:90:E8:21:00:13	192.168.0.36		Unknown mode	Not Alive	
age Log - 2 Monitor Lo	<u>ا</u> م 10							_
Time	a.ol	Description						
8/8/2007 10:3 8/8/2007 10:3		Monitor Started. Monitor Stopped.						

COM Mapping

The **COM Mapping** function is used to configure the Real COM drivers, which are automatically installed with Network Enabler Administrator. The Real COM drivers map COM ports over the network to serial ports on WE-2100T modules. This allows a local application to use COM5, for example, to communicate with a device attached to the module.

The Real COM drivers operate transparently and rely on Network Enabler Administrator only for initial configuration or adjustment. The COM Mapping context menu is shown below:

🔉 Network	Network Enabler Administrator-COM Mapping								
<u>F</u> ile Function	сом	Mapping View <u>H</u> elp							
9 🔊 🕑 🚺	•	<u>A</u> dd Target							
Functi	0	<u>R</u> emove Target		COM Mapping - 0 COM					
E Network E		Enable		IP Address	Port	COM Port	Mode	Parameter	
Confic COM		Disable							
<mark>Maritania COM</mark> ⊠ Monita ⊠ Port M 	r I	COM Settings							
······································		Apply Change							
		Discard Change							
		Export COM Mapping							
	-	Import COM Mapping							
		Re-Ac <u>t</u> ive All							
	<u> </u>								



ATTENTION

The WE-2100T's serial port must be operating in Real COM mode in order to be used for COM mapping.

Add Target

Add Netwo	rk Enabler				×		
Select Fr	rom List	Rescan	Select All	Clear A			
No	Model	MAC Addre					
1	WE-2100T-	US 00:90:E8:2	1:00:13 192.10	58.0.36			
					-		
					_		
🔵 Input ma	nually	IP Address					
🔵 Input ma	nually	Model	NE-4110S				
🔿 Input ma	nually		NE-4110S 1 Port(s)				
_ Input ma	nually	Model					
_ Input ma	nually	Model		× (Cancel		
○ Input ma	nually	Model	1 Port(s)	× (Cancel		
	·	Model Ports	1 Port(s)			e serial port on	a
Each item	on the CO	Model Ports	1 Port(s)			e serial port on	а
Each item WE-21007	on the CO	Model Ports	1 Port(s)			e serial port on	
ach item /E-21001	on the CO	Model Ports DM Mappin inistrator-CON	1 Port(s)			e serial port on	a !
Each item WE-21001 Network E	on the CO Γ module. mabler Adm	Model Ports DM Mappin inistrator-CON	1 Port(s)			e serial port on	
Each item WE-21007 Network E	on the CC C module. nabler Adm M Mapping View 5	Model Ports DM Mappin inistrator-CON	1 Port(s)	ers to		-	
Each item VE-21007 Network E Elle Function CC P D D P Function	on the CC F module. nabler Adm M Mapping View	Model Ports DM Mappin inistrator-CON	1 Port(s)	ers to	a single	-	
Each item WE-21001 Network E File Function CC D C P C C C Network Ena Network Ena	On the CC Γ module. Inabler Adm M Mapping View 3 Π. bler Admin No /	Model Ports DM Mappin inistrator-CON Help	1 Port(s)	ers to	a single		Parameter
ach item VE-21007 Network E Ele Function CC O O O O O Function	on the CC Γ module. Inabler Adm Mapping View Inton proves	Model Ports DM Mappin inistrator-CON Help Model	1 Port(s)	COM Ma	a single	:OM Mode	

Remove Target

Description This removes an item from the COM Mapping list.

You can configure COM mapping even if your module is off-line (not connected). When using the **Add Target** command, simply select the "Input manually" option and enter the IP address and model. This is a useful option for certain field installations where COM mapping must be set up before the module is physically installed.

COM Settings

Description This specifies which COM port will be mapped to the selected serial port, along with other settings.



ATTENTION

You can map multiple COM ports in one step by holding down the CTRL or SHIFT key when selecting the target serial ports.

Basic Settings

In the Basic Settings tab, the COM Number parameter selects the COM port that will be mapped to the device port. The drop-down list shows available COM ports with status.

COM Port Settings	<u>×</u>	COM Port Settings	×
Port Number: 2	Port(s) Selected. 1st port is Port 1	Port Number: 2 Port(s) Selected. 1st port is Port 1	
Basic Settings Adva	nced Settings Serial Parameters	Basic Settings Advanced Settings Serial Parameters	
COM Number Auto Enumerati Selected Ports.	COM1 (current) (assigned) COM1 (current) (assigned) COM2 (in use) in COM3 (in use) COM4 (assigned) COM5 COM5 COM6 COM7 COM8	COM Number COM5	
Status		Description	
in use	The COM number is a module.	lready being used by the system or being ma	ıpp
assigned	The COM number has the COM Mapping list	s been tentatively mapped to one of the serial t.	po
	The COM number is c	currently being mapped by the Real COM dri	ver

current + in use selected serial port. The COM number has been tentatively mapped to the selected serial port, but current + assigned the Real COM driver has not been updated yet.

The "Auto Enumerating" parameter can be used when mapping multiple COM ports at the same time. When the parameter is checked, this option automatically assigns available COM numbers sequentially. If not checked, you will need to assign each COM number separately.

Advanced Settings

In the **Advanced Settings** tab, you may configure how serial data is transmitted from the PC to the WE-2100T.

COM Port Settings	5	×
Port Number:	2 Port(s) Selected, 1s	t port is Port 1
Basic Settings A	dvanced Settings Se	al Parameters
Tx Mode	Hi-Performance	-
FIFO	Enable	
	LTIADIC	
🛃 Apply All S	Selected Ports	
	V 0K	🗙 Cancel

Tx Mode	Hi-Performance is the default for Tx mode. After the driver sends data to the module, the driver immediately issues a "Tx Empty" response to the program. Under Classical mode, the driver will not send the "Tx Empty" response until after confirmation is received from the module. This causes lower throughput. Classical mode is recommended if you want to ensure that all data is sent out before further processing.
FIFO	When "FIFO" is disabled, the selected serial port will send one byte each time the Tx FIFO becomes empty, and an Rx interrupt will be generated for each incoming byte. This will cause a faster response time but lower throughput.

Serial Parameters

In the **Serial Parameters** tab, the COM port's serial communication parameters are defined.

COM Po	ort Settings			×
Por	t Number: 2	Port(s) Selected	d. 1st port is Port 1	
Basic	:Settings Advar	nced Settings	Serial Parameters	
E	aud Rate	9600	·	
F	Parity	None	•	
C) ata Bits	8	•	
S	itop Bits	1	•	
F	low control	None	•	
ŀ	Apply All Select	ted Ports		

Apply and Discard Change

Description	This specifies whether or not to update the Real COM drivers with the changes
_	made through the COM Settings command. If changes are discarded, the Real
	COM drivers will retain their original settings. If the changes are applied, the
	Real COM drivers will be updated with the new settings and mappings.

Import and Export COM Mapping

Description	This allows Real COM settings to be saved or loaded from a text file. Use the
	Export COM Mapping command to save the current COM mapping settings.
	Use the Import COM Mapping command to load COM mapping settings from
	a previously saved file.

IP Address Report

The **IP Address Report** function is used to receive automatic IP reports from appropriately configured WE-2100T modules. The IP Address Report context menu is shown below:

🔉 Network Enab	Network Enabler Administrator-IP Address Report								
<u>File</u> Function <u>IP</u> Addre	ess Re	eport View	<u>H</u> elp						
) 🛯 🖉 🗞 🕺									
Function	Function				IP Address Report - Stopped - Port:4002 - 0				
🖃 🔊 Network Enabler A	dmii	No 🛆	Model	MAC Address	IP Address	Count	Previous Time	Last Time	
Configuration		tings							
GO	Go								
	Sto	p 📘							
E!	⊆lea	ar							
-									

To configure a module to send IP address reports, enter the destination IP address in the **Auto report to** parameter. On the web console, this parameter is on the **Advanced Settings** page in the the **Network Settings** folder. The destination IP address should be the address of the PC that is running Network Enabler Administrator.

MOXA	www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	Industrial Device Networking
🔄 Main Menu 🗀 Overview	Network Settings - Ac	dvanced	
🗀 Wizard	Gratuitous ARP		
🗎 Basic Settings	Gratuitous ARP	Enabled Send period 300 (10 - :	1000 sec)
🔁 Network Settings	Auto IP Report		
General Settings Ethernet Settings WLAN Settings	Auto report to Auto report period	19 (0 - 99 sec)	Port 4002
Advanced Settings	Active Interface		
Serial Port Settings	Active interface	Auto Detect	
System Management			
🗎 System Monitoring	Submit		
Save Configuration			
Postart			

Please refer to Chapter 7 for information on configuring the module to send automatic IP reports. Please refer to Appendix E for information on the IP report protocol.

Settings

Description	This designates the TCP port number that the module is using to send IP addr reports. This must correspond with the settings on the module.					
	IP L	ocation Settings				
		Local TCP Listen Port	4002			
			VOK X Cancel			

Go

Description	This activates monitoring for IP address reports. Network Enabler Administrat will begin listening for reports using the port number specified by the Settings command. As IP address reports are received, the information will be displaye				he Settings		
	in the right panel.						
	Network Enabler Administrator-IP Address Report						
	<u></u> <u>Fi</u> le Function <u>I</u> P Address Report View <u>H</u> elp						
] GO 🍠 🧇 Ā						
	Function			IP Address Re	port - Runnin	g - Port:	4002 - 1
	🖃 🔊 Network Enabler Admir	No 🛆	Model	MAC Address	IP Address	Count	Previous Time
	Configuration Gonfiguration Gonfigu	1	WE-2100T-US	00:90:E8:21:00:13	192.168.0.36	2	12:00:00 AM

Stop

Description This suspends monitoring for IP address reports.

Clear

Description This clears the current display of address reports in the right panel.

Serial Command Mode

Serial Command Mode allows configuration of the module through serial commands received directly through the serial port.

This chapter includes the following sections:

- **Overview**
- Serial Command Format
 - Command Structure
 - Reply Structure
- Command Set
- **Operation Flow Chart**
- **Configuring Trigger Type**
- **D** Entering Serial Command Mode
- **Determining the Active Mode**
- □ Serial Command Examples
 - ► Example 1: Use Hardware Trigger
 - Example 2: Use Hardware Trigger
 - ► Example 3: Use Software Trigger, Get IP Mode
 - ➤ Example 4: Use SW Trigger, Change TCP Port Number

Overview

In Serial Command Mode, the module's parameters are retrieved or configured using specially parsed commands that are sent through the serial port. Device manufacturers can take advantage of Serial Command Mode to add local configuration capability to their products. For example, a card reader's number pad could be used to configure the card reader's IP address, netmask, and baudrate. Using Serial Command Mode, a device can be configured on-site without requiring a laptop or other additional equipment.

Serial Command Format

Each command and reply is a sequence of case-sensitive ASCII characters transmitted in the following order: head, command code, OP code, parameter, and tail.



ATTENTION

The **carriage return** character is used as the last byte or tail for each data frame; an additional **line feed** character is not required. For most systems, the **ENTER** key typically sends both a carriage return character and a line feed character. Most terminal emulators refer to the carriage return character as **CR** and to the line feed character as **LF**. In hex, **CR** is 0x0D and **LF** is 0x0A. In C language, "\r" refers to **CR**, whereas "\n" refers to **CR** + **LF**.

Command Structure

Descriptor	Bytes	Character	Description
Head	1	">"	fixed value (0x3E)
Command Code	1	"R", "W"	R: get module parameter W: set module parameter
OP Code	2	(varies)	
Parameter	varies	(varies)	
Tail	1	CR	carriage return character, no line feed

For example, if you wanted to change the TCP server port number to 4001, you would send ">WTL4001" followed by CR (carriage return). Available OP codes and parameters are described in detail later in this chapter.

Reply Structure

Descriptor	Bytes	Character	Comments
Head	1	"<"	<: fixed value (0x3C)
Reply Code	1	"Y", "1" to "5", "E"	 Y: command was executed successfully 1: command not supported 2: OP code not supported 3: invalid command encapsulation 4: invalid parameter 5: invalid return value
ODCada	2	(E: enter Serial Command Mode
OP Code	2	(varies)	
Parameter	varies	(varies)	

	Descriptor	Bytes	Character	Comments	
	Tail	1	CR	carriage return character, no line feed	
Fo	For example, to indicate that the TCP server port number has been written successfully, the				

For example, to indicate that the TCP server port number has been written successfully, the module would return "**<YTL**" followed by **CR**. Available OP codes and parameters are described in the next section.

Command Set

Basic Commands

OP Code	Parameter	Comments
BS	(read only)	serial number
BV	(read only)	firmware version
BN	(alphanumeric, max. 15 bytes)	server name
BW	0: disable 1: enable	web console
ВТ	0: disable 1: enable	Telnet console
BP	(alphanumeric, max. 10 bytes)	password
BR	1: restart only 2: save & restart (write only)	save and restart
NC	0: static 1: DHCP	IP configuration
NP	xxx.xxx.xxx.xxx (e.g., 192.168.127.254)	IP address
NM	xxx.xxx.xxx.xxx (e.g., 255.255.0.0)	netmask
NG	xxx.xxx.xxx.xxx (e.g., 192.168.1.254)	gateway
NA	(read only) (e.g., 00:90:e8:09:44:fe)	MAC address

Accessible IP Commands

OP Code	Parameter	Comments
AS	0: disable 1: enable	accessible IP list filtering
AA	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 01
AB	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 02
AC	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 03
AD	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 04

OP Code	Parameter	Comments
AE	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 05
AF	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 06
AG	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 07
AH	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 08
AI	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 09
AJ	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 10
AK	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 11
AL	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 12
AM	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 13
AN	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 14
AO	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 15
AP	xxx.xxx.xxx.xxx (e.g., 192.168.127.1)	accessible IP address 16
Aa	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 01
Ab	xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 02
Ac	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 03
Ad	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 04
Ae	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 05
Af	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 06
Ag	xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 07
Ah	xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 08
Ai	(e.g., 255.255.255.0)	accessible IP netmask 09
Aj	xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 10

OP Code	Parameter	Comments
Ak	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 11
Al	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 12
Am	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 13
An	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 14
Ao	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 15
Ар	xxx.xxx.xxx.xxx (e.g., 255.255.255.0)	accessible IP netmask 16

Operation Mode Commands

OP Code	Parameter	Comments
ОМ	0: Real COM 1: TCP server 2: TCP client 3: UDP mode	operation mode

TCP Server Mode Commands

OP Code	Parameter	Comments
ТМ	1 - 4	max. number of connections
TL	0 - 65535	local TCP port
TT	0 – 99 (minutes)	TCP alive check time
TI	0 – 65535 (ms)	inactivity time
TX	0: no delimiter 1: enable 1-character delimiter 2: enable 2 character delimiter	number of characters to use as delimiter
TY	ASCII character in hex code (i.e., "A1" for character 0xA1)	character to use for delimiter 1
TZ	ASCII character in hex code (i.e., "A1" for character 0xA1)	character to use for delimiter 2
TF	0 – 65535 (ms)	force transmit time

Real COM Mode Commands

OP Code	Parameter	Comments
RM	1 - 4	max. number of connections
RT	0 – 99 (minutes)	TCP alive check time
RX	0: no delimiter 1: enable 1-character delimiter 2: enable 2 character delimiter	number of characters to use as delimiter
RY	ASCII character in hex code (i.e., "A1" for character 0xA1)	character to use for delimiter 1
RZ	ASCII character in hex code (i.e., "A1" for character 0xA1)	character to use for delimiter 2
RF	0 – 65535 (ms)	force transmit time

TCP Client Mode Commands

OP Code	Parameter	Comments
СМ	0: startup 1: any character	TCP connect on
CA	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 1
СВ	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 2
CC	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 3
CD	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 4
C1	0 - 65535	destination port 1
C2	0 – 65535	destination port 2
C3	0 – 65535	destination port 3
C4	0 – 65535	destination port 4
СТ	0 – 99 (minutes)	TCP alive check time
CI	0 – 65535	inactivity time
CX	0: no delimiter 1: enable 1-character delimiter 2: enable 2 character delimiter	number of characters to use as delimiter
СҮ	ASCII character in hex code (i.e., "A1" for character 0xA1)	character to use for delimiter 1
CZ	ASCII character in hex code (i.e., "A1" for character 0xA1)	character to use for delimiter 2
CF	0 – 65535 (ms)	force transmit time

UDP Mode Commands

OP Code	Parameter	Comments	
UL	0 – 65535	local listen port	
UA	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 1, begin range	
UB	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 2, begin range	
UC	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 3, begin range	
UD	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 4, begin range	
Ua	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 1, end range	
Ub	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 2, end range	
Uc	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 3, end range	
Ud	xxx.xxx.xxx.xxx (e.g., 192.168.1.1)	destination IP address 4, end range	
U1	0 – 65535	destination IP address 1, port	
U2	0 - 65535	destination IP address 2, port	
U3	0 - 65535	destination IP address 3, port	
U4	0 – 65535	destination IP address 4, port	
UX	0: no delimiter 1: enable 1-character delimiter 2: enable 2 character delimiter	number of characters to use as delimiter	
UY	ASCII character in hex code (i.e., "A1" for character 0xA1)	character to use for delimiter 1	
UZ	ASCII character in hex code (i.e., "A1" for character 0xA1)	character to use for delimiter 2	
UF	0 – 65535 (ms)	force transmit time	

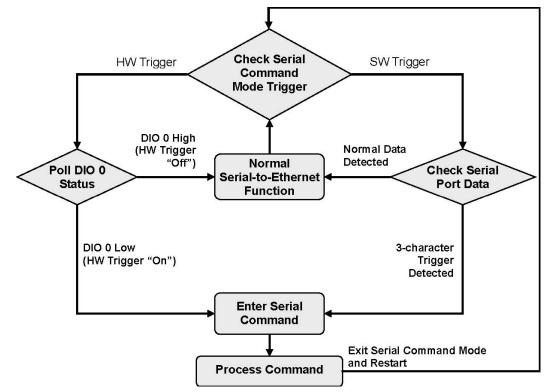
Digital IO Commands

OP Code	Parameter	Comments
DM	bytes 1 and 2 (DIO #) 00: DIO 0 00: DIO 1 00: DIO 2 03: DIO 3 byte 3 (DIO mode) 0: input 1: output	set DIO mode (e.g., "000" sets DIO 0 to input mode)
DS	bytes 1 and 2 (DIO #) 00: DIO 0 00: DIO 1 00: DIO 2 03: DIO 3 byte 3 (DIO status) 0: low 1: high	set DIO status (e.g., "011" sets DIO 1 to high)

Serial Command Mode Commands

OP Code	Parameter	Comments
	0: disable	
ES	1: enable HW trigger	enable Serial Command Mode
	2: enable SW trigger	
EC	three ASCII characters in hex code (i.e., "A1A2A3" for ASCII characters 0xA1, 0xA2, 0xA3)	SW trigger characters

Operation Flow Chart





ATTENTION

This flowchart represents a continual process. You can start trace out a logical flow by starting anywhere on the chart.

Diamonds represent decision points. Only one path leading out of any diamond can be followed.

Configuring Trigger Type

Serial Command Mode may be triggered by either software or hardware. You can set the trigger type using Network Enabler Administrator, the Telnet console, the web console, or the serial console.

With a hardware trigger, a signal received through DIO 0 will trigger the module to enter Serial Command Mode. This is the default setting.

With a software trigger, a three-character sequence received through the serial port will trigger the module to enter Serial Command Mode. When the software trigger is used, the highest achievable data transmission rate will be 55000 bps. This is because all data received through the serial port will be parsed. In other words, the system must continuously check the serial port data for the trigger characters.

Disabling the trigger will disable Serial Command Mode.

The default trigger type is hardware (DIO 0). Only one type of trigger may be active at a time; hardware and software trigger may not be used at the same time.

Using Network Enabler Administrator

To use Network Enabler Administrator to configure the trigger type, you will need to find the module and open its configuration window. Please refer to Chapter 12 for additional details.

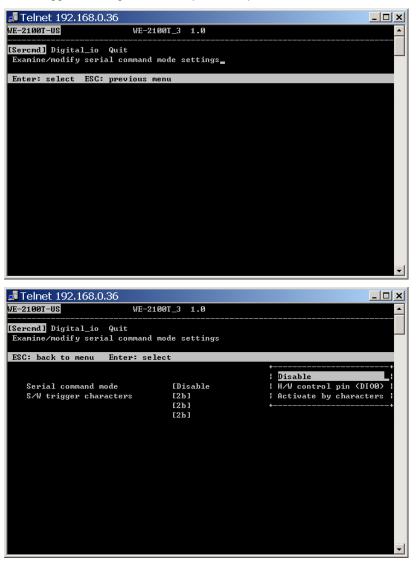
The trigger type will be configured under the **Serial CMD** tab. Check the **Modify** and **Enable** boxes to configure the trigger type.

Ver 1.0 BIOS Ver. Ver 1.0 Status Data Mode	Configuration Information Model WE-2100T-US MAC Address 00:90:E8:21:00:13 Serial Number 3 Firmware Ver.	Basic Network Advanced Network Wireless Serial Operation Mode Accessible IPs Auto Warning IP Address Report Password Dignal ID Serial CMD Modify Finable H/W Control Pin (Use DIO 0)
	BIOS Ver. Ver 1.0 Status	

When the trigger has been configured, click **OK** to save and restart the module with the new settings.

Using Telnet Console

Please refer to Chapter 5 for information on opening the Telnet console. The Serial Command Mode trigger is configured under **System > System > Sercmd**.



For the changes to take effect, you will need to go back to the main menu, save the configuration, and restart the module. If you quit without saving, any changes you made to the configuration will be lost.

Using Web Console

Please refer to Chapter 6 for information on opening the web console. The **Serial Command Mode** page is located under **System Settings** in the **System Management** folder.

MOXA	ww.moxa.com	Total Solution for Industrial Device Networking
🔁 Main Menu 🗀 Overview	Serial Command Mode	
🗎 Wizard	Serial Command Mode	
💼 Basic Settings	Serial Command Mode	Disable
🗉 🧰 Network Settings	S/W trigger character	2b 2b 2b (0x00 - 0xff)
🗉 🧰 Serial Port Settings		
🖻 🔄 System Management	Submit	
🕛 😐 Misc. Network Settings	Submit	
😐 🛄 Auto Warning Settings		
🖲 🗎 Maintenance		
E System Settings		
Serial Command Mod	>	
Digital 10		
E Cortificato		

Modify the settings as needed, and then click **Submit.** Remember that you will need to save the configuration and restart the module for any changes to effect.

Using Serial Console

To access the serial console, connect the module's serial console port (P1) to your PC's serial port, and then use a terminal emulator program to enter the serial console. Please refer to the Serial Console section in Chapter 5 for details on how to open the serial console. Once the serial console is open, it functions exactly the same as if connecting by Telnet console.

Entering Serial Command Mode

The module can enter Serial Command Mode through either a hardware trigger or a software trigger, depending on how it has been configured. Please refer to the previous section for details on how to configure the trigger type.

Hardware Trigger

- Connect a hardware trigger such as a button or a switch to DIO 0.
- Use the trigger to pull DIO 0 to **low** in order to enter Serial Command Mode. Low state must be maintained for at least 200 ms to qualify as a valid trigger.

Software Trigger

• Send the 3 software trigger characters to the serial port in rapid sequence (less than 20 ms between characters).

When first entering Serial Command Mode, the module will respond with the string "<**E**" followed by **CR**. All data communication will cease when the device is in Serial Command Mode.

- Any open TCP connection will be closed, for both the client and the server.
- No new TCP connections will be allowed.
- UDP data communication will be disabled.

For testing purposes, you will likely use a terminal emulator to send and receive data frames for Serial Command Mode. You will need to match the serial communication settings on the module,

which can be obtained using Network Enabler Administrator, the web console, or the Telnet console.

Exiting Serial Command Mode

After the module has entered Serial Command Mode, there are three ways to exit.

- **Power Off:** If the module is powered off without saving the configuration, all changes will be lost when the module is powered on again.
- Exit by Command (OP Code: BR): There are two options when manually exiting by serial command. Save & Restart must be selected if you want to save any of the changes that were made during the Serial Command Mode session. Restart will restart the module without saving any of the changes.
- Auto Restart: If 5 minutes elapses without inputting a valid command, then the module will automatically restart without saving the configuration.

Determining the Active Mode

If you need to verify whether or not the module is operating in Serial Command Mode, there are two methods available: by Network Enabler Administrator or by serial console. In Network Enabler Administrator, you may open a module's configuration window and determine if it is in Serial Command Mode in the Information panel.

Configuration	×
Information Model WE-2100T-US	Accessible IPs Auto Warning IP Address Report Password Digital IO Serial CMD Basic Network Advanced Network Wireless Serial Operating Mode
MAC Address 00:90:E8:21:00:13	Modify Device Name WE-2100T_3
Serial Number 3	Modify
Firmware Ver. Ver 1.0	Enable Web Console Enable HTTPS Console Enable Telnet Console Enable SSH Console
BIOS Ver. Ver 1.0 Status Data Mode	☐ Modify TimeZone (GMT) Greenwich Mean Time: Dublin, Edinbu →
\smile	Time Server 192.168.1.99
	Click the "Modify" check box to modify configuration

In the example above, the status is **Data Mode**, which indicates normal data transmission. For Serial Command Mode, the status would be **Command Mode**.

You may also verify if the module is in Serial Command Mode by attaching a serial console to the serial port (P0). If the module is in Serial Command Mode, it will respond with a sequence of characters after receiving the serial command end character **CR**, as shown below.

Command sent by serial device	Module's reply	
CR	" <e" +="" cr<="" td=""><td>(0x3C, 0x45, 0x0D)</td></e">	(0x3C, 0x45, 0x0D)
CR + LF (0x0D, 0x0A)	" <e" +="" cr<="" td=""><td>(0x3C, 0x45, 0x0D)</td></e">	(0x3C, 0x45, 0x0D)
Error command	"<3" + CR	(0x3C, 0x33, 0x0D)

Simply send **CR** to the module. If it is in Serial Command Mode, it should respond with "**<E**" followed by **CR**.

Serial Command Examples

For the following examples, the module should be installed onto the evaluation board, and the evaluation board's serial port (P0) should be connected to a COM port on your PC.



ATTENTION

When using a terminal emulator program such as PComm Terminal, make sure that the **ENTER** key is configured to send **CR** only, rather than CR + LF.

Example 1: Use Hardware Trigger, Get Model Name

- STEP 1: Verify that the hardware trigger is enabled for Serial Command Mode.
- STEP 2: Check the module's serial port settings.
- STEP 3: Start Windows HyperTerminal and make sure that the PC's serial port settings match the module's settings.
- STEP 4: Pull DIO 0 to "Low" to enter Serial Command Mode. DIP switch 0 on the evaluation board may be used to control DIO 0's state. Please refer to Chapter 3 for information on configuring the DIP switches for use with DIO channels.
- STEP 5: HyperTerminal displays "<E", indicating that the module is in serial command mode.
- STEP 6: Type ">RBN" in HyperTerminal and press ENTER, which requests the module's model name.
- STEP 7: HyperTerminal displays "**YBNNE-4100T"**, indicating that the module's model name is "NE-4100T".
- STEP 8: Type ">WBR1" in HyperTerminal and press ENTER, which exits serial command mode.

Example 2: Use Hardware Trigger, Change IP Address

- STEP 1: Verify that the hardware trigger is enabled for Serial Command Mode.
- STEP 2: Check the module's serial port settings.
- STEP 3: Start Windows HyperTerminal and make sure that the PC's serial port settings match the module's settings.
- STEP 4: Pull DIO 0 to "Low" to enter Serial Command Mode. DIP switch 0 on the evaluation board may be used to control DIO 0's state. Please refer to Chapter 3 for information on configuring the DIP switches for use with DIO channels.
- STEP 5: HyperTerminal displays "**<E**", indicating that the module is in serial command mode.
- STEP 6: Type ">WNP192.168.127.253" in HyperTerminal and press ENTER, which sets the module's IP address to 192.168.127.253.
- STEP 7: HyperTerminal displays "**<YNP**", indicating that the IP address command was executed successfully.

- STEP 8: Type ">WBR2" in HyperTerminal and press ENTER, which saves changes and restarts the module.
- STEP 9: Repeat STEP 1 to STEP 5 to re-enter Serial Command Mode.
- STEP 10: Type ">RNP" in HyperTerminal and press ENTER, which requests the module's IP address.
- STEP 11: HyperTerminal displays "<**YNP192.168.127.253**", indicating that the module's IP address is 192.168.127.253.
- STEP 12: Type ">WBR1" in HyperTerminal and press ENTER, which exits serial command mode.

Example 3: Use Software Trigger, Get IP Mode

- STEP 1: Verify that the software trigger is enabled for Serial Command Mode, and check the three trigger characters. For this example, assume the trigger is "2B 2B 2B".
- STEP 2: Check the module's serial port settings.
- STEP 3: Start Windows HyperTerminal and make sure that the PC's serial port settings match the module's settings.
- STEP 4: Type the three trigger characters used to enter Serial Command Mode; "2B 2B 2B" in this example.
- STEP 5: HyperTerminal displays "<E", indicating that the module is in serial command mode.
- STEP 6: Type ">RNC" in HyperTerminal and press ENTER, which requests the module's IP mode.
- STEP 7: HyperTerminal displays "<YNC1", indicating that the module's IP mode is DHCP.
- STEP 8: Type ">WBR1" in HyperTerminal and press ENTER, which exits serial command mode.

Example 4: Use SW Trigger, Change TCP Port Number

- STEP 1: Verify that the software trigger is enabled for Serial Command Mode, and check the three trigger characters. For this example, assume the trigger is "2B 2B 2B".
- STEP 2: Check the module's serial port settings.
- STEP 3: Start Windows HyperTerminal and make sure that the PC's serial port settings match the module's settings.
- STEP 4: Type the three trigger characters used to enter Serial Command Mode; "2B 2B 2B" in this example.
- STEP 5: HyperTerminal displays "**<E**", indicating that the module is in serial command mode.
- STEP 6: Type ">WTL4001" in HyperTerminal and press ENTER, which sets the TCP server port number to 4001.
- STEP 7: HyperTerminal displays "**YTL**", indicating that the TCP server port command was executed successfully.
- STEP 8: Type ">WBR2" in HyperTerminal and press ENTER, which saves all changes and restarts the module.
- STEP 9: Repeat STEP 1 to STEP 5 to re-enter Serial Command Mode.

- STEP 10: Type ">**RTL**" in HyperTerminal and press **ENTER**, which requests the TCP server's TCP port number.
- STEP 11: HyperTerminal displays "**YTL4001**", indicating that the TCP server's TCP port number is 4001.
- STEP 12: Type ">WBR1" in HyperTerminal and press ENTER, which exits serial command mode.

A

Well Known Port Numbers

This appendix is included for your reference. Listed below are Well Known Port Numbers that may cause network problems if you configure WE-2100T for the same port. Refer to RFC 1700 for Well Know Port Numbers or refer to the following introduction from IANA.

The port numbers are divided into three ranges: the Well Known Ports, the Registered Ports, and the Dynamic and/or Private Ports.

- The Well Known Ports are those from 0 through 1023.
- The Registered Ports are those from 1024 through 49151.
- The Dynamic and/or Private Ports are those from 49152 through 65535.

The Well Known Ports are assigned by IANA, and on most systems, can only be used by system processes or by programs executed by privileged users. Some of the most widely used ports are shown below. For more details, please visit the IANA website at http://www.iana.org/assignments/port-numbers.

TCP Socket	Application Service	
0	reserved	
1	TCP Port Service Multiplexor	
2	Management Utility	
7	Echo	
9	Discard	
11	Active Users (systat)	
13	Daytime	
15	Netstat	
20	FTP data port	
21	FTP CONTROL port	
23	Telnet	
25	SMTP (Simple Mail Transfer Protocol)	
37	Time (Time Server)	
42	Host name server (names server)	

TCP Socket	Application Service	
43	Whois (nickname)	
49	(Login Host Protocol) (Login)	
53	Domain Name Server (domain)	
79	Finger protocol (Finger)	
TCP Socket	Application Service	
80	World Wibe Web HTTP	
119	Netword news Transfer Protocol (NNTP)	
123	Network Time Protocol	
213	IPX	
160 - 223	Reserved for future use	

UDP Socket	Application Service	
0	reserved	
2	Management Utility	
7	Echo	
9	Discard	
11	Active Users (systat)	
13	Daytime	
35	Any private printer server	
39	Resource Location Protocol	
42	Host name server (names server)	
43	Whois (nickname)	
49	(Login Host Protocol) (Login)	
53	Domain Name Server (domain)	
69	Trivial Transfer Protocol (TETP)	
70	Gopher Protocol	
79	Finger Protocol	
80	World Wide Web HTTP	
107	Remote Telnet Service	
111	Sun Remote Procedure Call (Sunrpc)	
119	Network news Tcanster Protocol (NNTP)	
123	Network Time protocol (nnp)	
161	SNMP (Simple Network Mail Protocol)	
162	SNMP Traps	
213	IPX (Used for IP Tunneling)	

B NECI Library

The NECI (Network Enabler Configuration Interface) library is a set of APIs that run in Windows to search, locate, and configure the WE-2100T over the network. The library supports Windows 95, 98, ME, NT, 2000, XP, and Vista. You can find the library on the Document and Software CD in the **\NECI_LIB**\ folder. For additional information, please refer to the **NECI.chm** file in that folder. Examples will be located in the **\NECI_LIB\VC\ConsoleExample** folder.

C DIO Commands

In this appendix, we present the DIO commands used to access the Digital I/O status of the WE-2100T from an Ethernet network. The Digital I/O status can be accessed by a specific TCP port (default 5001) on the WE-2100T.

Command Packet Format

Length (Bytes)	4	1 – 255
Format	*Header	Data

Send the Command packet to the WE-2100T. The "Data" field is command specific.

ACK Packet Format

Length (Bytes)	4	1 -255
Format	*Header	Data

The WE-2100T returns by ACK packet. You can determine a DIO channel's status and mode by checking the "Data" field of the packet.

*Header Format

Length (Bytes)	1	1	1	1
Format	Command	Version	Command Status	Length (for data)
		(must be 2)		

Check the "Command Status" to obtain the result after sending a Command packet.

Command: This field specifies the command code. For example, 1 (hex) represents "read single D I/O." Command codes are listed later in this appendix.

Command Status: This field returns the status of the command.

0 - OK

- 1 Command error; may be unknown
- 2 Version error; not supported by this version
- 3 Length error; the length member does not match the attached data
- 4 Operation error; you cannot set the DIO mode to input mode, and set the DO status at the same time
- 5 "Packet too short" error
- 6 DIO number error; might not support request DIO number
- 0xFF other unknown error

Data Structure Definition:

C code example: //define DIO Header format typedef struct _DIO_Header_Struct { char command; char version; /* This specification is version 2 */ char status; char length; } DIOHeaderStruct, *pDIOHeaderStruct;

//define DIO Packet format //Used for Command and ACK packet typedef struct _DIO_Packet_Struct { DIOHeaderStructheader; char data[255]; } DIOPacketStruct, *pDIOPacketStruct;

Command Code Usage

1. Reading Single DIO

Parameters:

Command code: 1(hex) Version: 2(hex) Command Status: doesn't matter Length of data: 1(hex), represents one byte. data[0]: Fill in the number of the DIO you wish to access. The DIO number starts from 0(hex). Return: Command Status: Check the Command Status code on the previous page. Length of data: 3(hex). Must be 3 bytes of return code in this mode. data[0]: The number of the DIO you wish to access. data[1]: DIO mode(hex), 0 for IN, 1 for OUT data[2]: DIO status(hex), 0 for LOW, 1 for HIGH *C code example:* BOOL ReadSingleDIO(int port, int *mode, int *status) { DIOPacketStruct packet;

packet.header.command = 1; // read single DIO command packet.header.version = 2; // DIO protocol version packet.header.length = 1; // data length packet.data[0] = (char)port; // Number of the DIO send(SocketFd, (char *)&packet, sizeof(DIOHeaderStruct)+1, 0); //Send TCP Packet // Process the returned data here. return TRUE;

}

2. Writing a Single DIO

Parameters:

Command code: 2(hex) Version: 2(hex) Command Status: doesn't matter

Length of data: 3(hex); represents three bytes.

data[0]: The number of the DIO you wish to access.

data[1]: DIO mode(hex), 0 for IN, 1 for OUT

data[2]: DIO status(hex), 0 for LOW, 1 for HIGH

Return:

Command Status: Check the Command Status code on the previous page. Length of data: 3(hex). Must be 3 bytes of return code in this mode. data[0]: The number of the DIO you wish to access. data[1]: DIO mode(hex), 0 for IN, 1 for OUT data[2]: DIO status(hex), 0 for LOW, 1 for HIGH

data[2]. DIO status(ilex), 0 101 LOW, 1 101 II

C code example:

void WriteSingleDIO(int port, int mode, int status)

{

DIOPacketStruct packet;

```
packet.header.command = 2; // write single DIO command
packet.header.version = 2; // DIO protocol version
packet.header.length = 3; // data length
packet.data[0] = (char)port; // number of the DIO
packet.data[1] = (char)mode; // DIO mode
packet.data[2] = (char)status; // DIO status;
send(SocketFd, (char *)&packet, sizeof(DIOHeaderStruct)+3, 0); //Send TCP packet
//Process the returned data here
```

}

3. Reading Multiple DIOs

Parameter: Command code: 5(hex) Version: 2(hex) Command status: doesn't matter Length of data: 2(hex); represents two bytes. data[0]: Number of the DIO you wish to access first. data[1]: The last number of the DIO you wish to access. Return: Command Status : Check the Command Status code on the previous page. Length of data: (end-start+1)*2 data[0]: mode of start DIO data[1]: status of start DIO data[2]: mode of (start+1) DIO data[3]: status of (start+1) DIO data[(end-start)*2]: mode of end DIO

data[(end-start)*2+1]: status of end DIO

C code example:

BOOL ReadMultipleDIO(int start, int end, int *mode, int *status)

{

DIOPacketStruct packet;

```
packet.header.command = 5;
                                            // Read Multiple DIO Commands
           packet.header.version = 2;
                                           // DIO protocol command version
           packet.header.length = 2;
                                           // data length
           packet.data[0] = start;
                                           // start of the DIO number
           packet.data[1] = end;
                                           // end of the DIO number
           send(SocketFd, (char *)&packet, sizeof(DIOHeaderStruct)+2, 0); //Send TCP packet
            //Process the returned data here
            return TRUE;
   }
  4. Writing Multiple DIOs
  Parameters:
      Command code: 6(hex)
      Version: 2(hex)
     Command status: doesn't matter
      Length of data: (end-start+1)*2+2
      data[0]: Number of the DIO you wish to access first.
      data[1]: The last number of the DIO you wish to access
      data[2]: mode of start DIO
      data[3]: status of start DIO
      data[4]: mode of (start+1) DIO
      data[5]: status of (start+1) DIO
      . . . .
      data[(end-start)*2+2]: mode of end DIO
      data[(end-start)*2+3]: status of end DIO
Return:
      Command Status: Check the Command Status code on the previous page.
      Length of data : (end-start+1)*2
      data[0]: mode of start DIO
      data[1]: status of start DIO
      data[2]: mode of (start+1) DIO
      data[3]: status of (start+1) DIO
      . . . .
      data[(end-start)*2]: mode of end DIO
      data[(end-start)*2+1]: status of end DIO
  C code example:
   void
           WriteMultipleDIO(int start, int end, int* mode, int* status)
   {
           DIOPacketStruct packet;
           packet.header.command = 6;
                                                      // Write Multiple DIO Command Codes
           packet.header.version = 2;
                                                     // DIO protocol version
           packet.header.length = (end-start+1)*2+2;
                                                        // data length
           packet.data[0] = start;
                                                           // start DIO number
                                                     // end DIO number
           packet.data[1] = end;
           int
                  i, len;
           for (i=0; i<(end-start+1);i++) {
                   packet.data[i+2] = mode[i];
                   packet.data[i+3] = status[i];
           }
```

send(SocketFd,)(char*)&packet,(end-start+1)*2+2+sizeof(DIOHeaderStruct), 0); //Send TCP packet

//Process the returned data here
}

A utility for testing DIO access commands is provided on the Document and Software CD-ROM.

D SNMP Agent with MIB II & RS-232 Like Group

The WE-2100T has built-in SNMP (Simple Network Management Protocol) agent software. It supports SNMP Trap, RFC1317 RS-232-like groups, and RFC 1213 MIB-II. The following table lists the standard MIB-II groups, as well as the variable implementations for WE-2100T.

RFC1213 MIB-II supported SNMP variables

System MIB	Interfaces MIB	IP MIB	ICMP MIB
SysDescr	itNumber ipForwarding IcmpInM		IcmpInMsgs
SysObjectID	ifIndex	ipDefaultTTL	IcmpInErrors
SysUpTime	ifDescr	ipInreceives	IcmpInDestUnreachs
SysContact	ifType	ipInHdrErrors	IcmpInTimeExcds
SysName	ifMtu	ipInAddrErrors	IcmpInParmProbs
SysLocation	ifSpeed	ipForwDatagrams	IcmpInSrcQuenchs
SysServices	ifPhysAddress	ipInUnknownProtos	IcmpInRedirects
	ifAdminStatus	ipInDiscards	IcmpInEchos
	ifOperStatus	ipInDelivers	IcmpInEchoReps
	ifLastChange	ipOutRequests	IcmpInTimestamps
	ifInOctets	ipOutDiscards	IcmpTimestampReps
	ifInUcastPkts	ipOutNoRoutes	IcmpInAddrMasks
	ifInNUcastPkts	ipReasmTimeout	IcmpOutMsgs
	ifInDiscards	ifInDiscards ipReasmReqds IcmpOutErr	
	ifInErrors	ipReasmOKs	IcmpOutDestUnreachs
	ifInUnknownProtos	ipReasmFails	IcmpOutTimeExcds
	ifOutOctets	ipFragOKs	IcmpOutParmProbs
	ifOutUcastPkts	ipFragFails	IcmpOutSrcQuenchs
	ifOutNUcastPkts	ipFragCreates	IcmpOutRedirects
	ifOutDiscards	ipAdEntAddr	IcmpOutEchos

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System MIB	Interfaces MIB	IP MIB	ICMP MIB
	ifOutErrors	ipAdEntIfIndex	IcmpOutEchoReps
	ifOutQLen	ipAdEntNetMask	IcmpOutTimestamps
	ifSpecific	ipAdEntBcastAddr	IcmpOutTimestampReps
		ipAdEntReasmMaxSize	IcmpOutAddrMasks
		IpNetToMedialfIndex	IcmpOutAddrMaskReps
		IpNetToMediaPhysAddress	
		IpNetToMediaNetAddress	
		IpNetToMediaType	
		IpRoutingDiscards	

UDP MIB	TCP MIB	SNMP MIB
UdpInDatagrams	tcpRtoAlgorithm	snmpInPkts
UdpNoPorts	tcpRtoMin	snmpOutPkts
UdpInErrors	tcpRtoMax	snmpInBadVersions
UdpOutDatagrams	tcpMaxConn	snmpInBadCommunityNames
UdpLocalAddress	tcpActiveOpens	snmpInASNParseErrs
UdpLocalPort	tcpPassiveOpens	snmpInTooBigs
	tcpAttempFails	snmpInNoSuchNames
Address Translation MIB	tcpEstabResets	snmpInBadValues
AtIfIndex	tcpCurrEstab	snmpInReadOnlys
AtPhysAddress	tcpInSegs	snmpInGenErrs
AtNetAddress	tcpOutSegs	snmpInTotalReqVars

Ε

IP Address Report Protocol

When the WE-2100T module is configured to obtain its IP address automatically as a DHCP client, it sends a DHCP request over the network to find the DHCP server. The DHCP server will then send an available IP address to the module with an expiration time. The module will use this IP address until the expiration time has been reached. When the expiration time has been reached, the process will repeat, and module will send another DHCP request to the DHCP server. Therefore, a module may end up using more than one IP address while it is connected to the network.

To address this, the module has been designed to report its IP data to a specific IP address and port number when it is not using a static or fixed IP address. The IP address report parameters may be configured in the web console as shown below. In the **Auto report to** field, enter the IP address of the PC that will receive the IP address reports.

ΜΟΧΛ	www.moxa.com	>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>>	or Industrial Device Networking
🔁 Main Menu 🗀 Overview	Network Settings - Ad	lvanced	
🗀 Wizard	Gratuitous ARP		
🗀 Basic Settings	Gratuitous ARP	Enabled Send period 300 (1	0 - 1000 sec)
Retwork Settings	Auto IP Report		
General Settings Ethernet Settings MEAN Settings	Auto report to Auto report period	(0 - 99 sec)	Port 4002
Advanced Settings	Active Interface		
Serial Port Settings System Management	Active interface	Auto Detect	
System Monitoring Save Configuration	Submit		
Postart			

IP Address Report Structure

The first 4 bytes of the module's IP address report are the characters "Moxa". The rest of the report is composed of 9 items, with each item preceded by a 2-byte header indicating the item ID and item length.

Header (Item ID)	Header (Item Longth)	Item
(none)	(none)	"Moxa" (text string)

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Header (Item ID)	Header (Item	Item
1	(varies)	server name (text string)
2	2	hardware ID (little endian, see table below)
3	6	MAC address (00-90-E8-01-02-03 would be sent in sequence as 0x00, 0x90, 0xE8, 0x01, 0x02, 0x03)
4	4	serial number (little endian DWORD)
5	4	IP address
6	4	netmask
7	4	default gateway
8	4	firmware version (little endian DWORD, Version 4.3.1= 0x04030 100)
9	4	AP ID (little endian DWORD, see table below)

Hardware and AP ID

Each model is assigned a Hardware ID and AP ID as shown below:

Product	Hardware ID	AP ID					
NE-4110S	0x4119	0x80004100					
NE-4120S	0x4129	0x80004100					
NE-4100T	0x4109	0x80004100					
NE-4110A	0x4118	0x80004100					
NE-4120A	0x4128	0x80004100					

Example

The following example shows the first 22 bytes of a typical IP address report:

		report header "Moxa"				server name "TEST"				item ID	item Length	hard II 0x4		item ID	item Length	MAC address 00-90-E8-01 -02-03							
	HEX	4D	4F	58	41	01	04	54	45	53	54	02	02	19	41	03	06	00	90	E8	01	02	03
ĺ	ASCII	"M"	"O"	"Х"	"A"			"T"	"E"	"S"	"T"												